

**Exhibit U-1**  
**Water Treatment Chemicals**

### Badger Creek Chemical Additives

Additive	Chemical Components	CAS #
Caustic Soda 50%	Sodium Hydroxide	1310-73-2
	Water	7732-18-5
	Sodium Chloride	7647-14-5
3D Trasar 3DT222	Phosphoric Acid	7664-38-2
	Hydrochloric Acid	7647-01-0
	Zinc Chloride	7646-85-7
	2-Phosphono-1,2,4-Butanetricarboxylic Acid	37971-36-1
Hydrochloric Acid		7647-01-0
NALCO BT-4000	Sodium Hydroxide	Sodium Hydroxide
NALCO 72350	Cyclohexylamine	Cyclohexylamine
NALCO ELIMIN-OX	Modified amino compound	Modified amino compound
TOWERBROM 991	Trichloro-S-Triazinetrione	87-90-1
	Sodium Bromide	7647-15-6
NALCO EC1304A	Thioglycolic Acid	68-11-1
	Imidazoline Salts	Proprietary
	Quaternary ammonium compound	Proprietary
NALCO 7468	No hazardous substance or mixture	

### Chalk Cliff & McKittrick Chemical Additives

Additive	Chemical Components	CAS #
NALCO BT-4000	Sodium Hydroxide	1310-73-2
	Sodium Tripolyphosphate	7758-29-4
	Sodium Trimetaphosphate	
Tri-Act 1805	Cyclohexylamine	108-91-8
	Monoethanolamine	141-43-5
	Methoxypropylamine	5332-73-0
NALCO ELIMIN-OX	Modified amino compound	Proprietary
Nalco R 7408	Sodium bisulfite	7631-90-5
	Water	7732-18-5
Vitec © 4000	Water	Proprietary
	Acrylic polymer	Proprietary
	Chelate agent	Proprietary
Hydrochloric Acid	Water	7732-18-5
	Hydrogen chloride	7647-01-0
Caustic Soda 50%	Sodium hydroxide	1310-73-2
	Sodium chloride	7647-14-5
	Water	7732-18-5

## Live Oak Chemical Additives

Additive	Chemical Components	CAS #
3D TRASAR™ 3DT465	2-Phosphono-1,2,4-Butanetricarboxylic Acid	37971-36-1
	Sodium HEDP	29329-71*3
Caustic Soda Liquid All Grades	Water	7732-18-5
	Sodium Hydroxide	1310-73-2
	Sodium Chloride (NaCl)	7647-14-5
EC1304A	Imidazoline Salts	Proprietary
	Quaternary Ammonium Compound	Proprietary
	Thioglycolic Acid	668-11-1
ELIMIN-OX™	Modified Amino Compound	Proprietary
Hydrochloric Acid	Water	7732-18-5
	Hydrochloric Acid	7647-01-0
NALCO 7468	No hazardous ingredients	
NALCO BT-4000	Sodium Hydroxide	1310-73-2
Towerbrom 991	Trichloro-S-Triazinetrione	87-90-1
	Sodium Bromide	7647-15-6
TRASAR™ TRAC101	Sodium Nitrite	7632-00-0
	Sodium Molybdate	7631-95-0
	Substituted Triazole	Proprietary
Tri-ACT 1805	Monoethanolamine	141-43-5
	Methoxypropylamine	5332-73-0
	Cyclohexylamine	108-91-8
Sodium Hypochlorite	Sodium Hypochlorite	7681-52-9
	Sodium Hydroxide	1310-73-2

## Three Sisters Chemical Additives

Additive	Chemical Components	CAS #
NALCO 7221	No hazardous ingredients	
CAT-FLOC™ 8103 Plus	No hazardous ingredients	
NALCO 72350	Cyclohexylamine	
ELIMIN-OX™	Carbohydrazide	
NALCO 7221		Proprietary
Permacean PC-56	Magnesium Nitrate	10377-60-3
	5-Chloro-2-Methyl-4-Isothiazolin-3-one	26172-55-4
	2-Methyl-4-Isothiazolin-3-one	2682-20-4

## Bear Mountain Chemical Additives

Additive	Chemical Components	CAS #
NALCO BT-4000	Sodium Hydroxide	1310-73-2
Tri-ACT 1805	Monoethanolamine	141-43-5
	Methoxypropylamine	5332-73-0
	Cyclohexylamine	108-91-8
NALCO ELIMIN-OX	Modified amino compound	Proprietary
TRASAR™ TRAC101	Sodium Nitrite	7632-00-0
	Sodium Molybdate	7631-95-0
	Substituted Triazole	Proprietary
Towerbrom 991	Trichloro-S-Triazinetrione	87-90-1
	Sodium Bromide	7647-15-6
Caustic Soda 50%	Sodium hydroxide	1310-73-2
	Sodium chloride	7647-14-5
	Water	7732-18-5
Hydrochloric Acid	Hydrochloric Acid	7647-01-0
NALCO ® 7408	Sodium Bisulfite	7631-90-5
	Sulfur Dioxide	2025884



**MATERIAL SAFETY DATA SHEET**

PRODUCT

**TOWERBROM® 991**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**PRODUCT NAME : **TOWERBROM® 991**APPLICATION : **MICROBIOCIDES**COMPANY IDENTIFICATION :  
Nalco Company  
1601 W. Diehl Road  
Naperville, Illinois  
60563-1198

EMERGENCY TELEPHONE NUMBER(S) : (800) 424-9300 (24 Hours) CHEMTREC

NFPA 704M/HMIS RATING

HEALTH : 3 / 3 FLAMMABILITY : 0 / 0 INSTABILITY : 2 / 2 OTHER : OXIDIZER  
0 = Insignificant 1 = Slight 2 = Moderate 3 = High 4 = Extreme**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Our hazard evaluation has identified the following chemical substance(s) as hazardous. Consult Section 15 for the nature of the hazard(s).

Hazardous Substance(s)	CAS NO	% (w/w)
Trichloro-S-Triazinetrione	87-90-1	60.0 - 100.0
Sodium Bromide	7647-15-6	5.0 - 10.0

**3. HAZARDS IDENTIFICATION****\*\*EMERGENCY OVERVIEW\*\*****DANGER**

CORROSIVE. CAUSES EYE AND SKIN DAMAGE. IRRITATING TO NOSE AND THROAT. HARMFUL OR FATAL IF SWALLOWED. Prolonged ingestion of large amounts may cause adverse central nervous system effects. Strong Oxidizer.

Do not get in eyes, on skin, on clothing. Remove contaminated clothing and wash before reuse.

Wear goggles and face shield and rubber gloves when handling.

Not flammable but can act as an oxidizing agent, enhancing the burning rate of other materials. Water Reactive; material will react with water and may release a flammable or toxic gas. In addition, nitrogen trichloride, which can present an explosion hazard, can be generated slowly by the reaction of small quantities of water with a high concentration of this product. Decomposes; flammable and/or toxic gases will form at elevated temperatures (thermal decomposition).

PRIMARY ROUTES OF EXPOSURE :

Eye, Skin



## MATERIAL SAFETY DATA SHEET

PRODUCT

**TOWERBROM® 991**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

HUMAN HEALTH HAZARDS - ACUTE :

EYE CONTACT :

Severely irritating. If not removed promptly, will injure eye tissue and may result in permanent eye damage.

SKIN CONTACT :

May cause severe irritation or tissue damage depending on the length of exposure and the type of first aid administered.

INGESTION :

Not a likely route of exposure. Harmful if swallowed. May cause mucosal damage.

INHALATION :

Not a likely route of exposure. Irritating, in high concentrations, to the eyes, nose, throat and lungs.

SYMPTOMS OF EXPOSURE :

Acute :

A review of available data does not identify any symptoms from exposure not previously mentioned.

Chronic :

Excessive exposure may cause central nervous system effects, nausea, vomiting, anesthetic or narcotic effects.

AGGRAVATION OF EXISTING CONDITIONS :

A review of available data does not identify any worsening of existing conditions.

### 4. FIRST AID MEASURES

EYE CONTACT :

Get immediate medical attention. PROMPT ACTION IS ESSENTIAL IN CASE OF CONTACT. Immediately flush eye with water for at least 15 minutes while holding eyelids open.

SKIN CONTACT :

Remove contaminated clothing. Wash off affected area immediately with plenty of water. Get immediate medical attention.

INGESTION :

Get immediate medical attention. DO NOT INDUCE VOMITING. If conscious, washout mouth and give water to drink.

INHALATION :

Remove to fresh air, treat symptomatically. Get medical attention.

NOTE TO PHYSICIAN :

Probable mucosal damage may contraindicate the use of gastric lavage. Based on the individual reactions of the patient, the physician's judgement should be used to control symptoms and clinical condition.





## MATERIAL SAFETY DATA SHEET

PRODUCT

**TOWERBROM® 991**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

### 5. FIRE FIGHTING MEASURES

FLASH POINT : None

**EXTINGUISHING MEDIA :**

Use water spray to cool containers exposed to fire and massive quantities of water to dilute material involved in a fire or spilled from containers. Do not use ABC or other dry chemical fire extinguishers since there is the potential for a violent reaction.

**FIRE AND EXPLOSION HAZARD :**

Not flammable but can act as an oxidizing agent, enhancing the burning rate of other materials. Water Reactive; material will react with water and may release a flammable or toxic gas. In addition, nitrogen trichloride, which can present an explosion hazard, can be generated slowly by the reaction of small quantities of water with a high concentration of this product. Decomposes; flammable and/or toxic gases will form at elevated temperatures (thermal decomposition).

**SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTING :**

In case of fire, wear a full face positive-pressure self contained breathing apparatus and protective suit.

### 6. ACCIDENTAL RELEASE MEASURES

**PERSONAL PRECAUTIONS :**

Restrict access to area as appropriate until clean-up operations are complete. Ensure clean-up is conducted by trained personnel only. Ensure adequate ventilation. Do not touch spilled material. Use personal protective equipment recommended in Section 8 (Exposure Controls/Personal Protection). Notify appropriate government, occupational health and safety and environmental authorities.

**METHODS FOR CLEANING UP :**

Sweep up and shovel. Dispose of material in compliance with regulations indicated in Section 13 (Disposal Considerations). DO NOT allow water to come into contact with this material.

**ENVIRONMENTAL PRECAUTIONS :**

This product is toxic to fish. Do not discharge effluent containing this active ingredient into lakes, streams, ponds, estuaries, oceans or other waters, unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewage treatment plant authority. For guidance contact your State Water Board or Regional Office of the EPA.

### 7. HANDLING AND STORAGE

**HANDLING :**

Do not get in eyes, on skin, on clothing. Do not take internally. Use with adequate ventilation. Avoid generating dusts. Keep the containers closed when not in use.

**STORAGE CONDITIONS :**

Store the containers tightly closed. Store in suitable labeled containers. Store separately from bases. Keep in dry place. Store away from organic chemicals and other oxidizable materials, reducing agents, acids and alkalis. DO NOT allow water to come into contact with this material.



**MATERIAL SAFETY DATA SHEET**

PRODUCT

**TOWERBROM® 991**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION****OCCUPATIONAL EXPOSURE LIMITS :**

Exposure guidelines have not been established for this product. Available exposure limits for the substance(s) are shown below.

**ACGIH/TLV :**

Substance(s)

Chlorine

TWA: 0.5 ppm , 1.5 mg/m<sup>3</sup>STEL: 1 ppm , 2.9 mg/m<sup>3</sup>**OSHA/PEL :**

Substance(s)

Chlorine

TWA: 0.5 ppm , 1.5 mg/m<sup>3</sup>STEL: 1 ppm , 3 mg/m<sup>3</sup>**Manufacturer's Recommendation :**

Substance(s)

Trichloro-S-Triazinetrione

TWA: 0.5 mg/m<sup>3</sup>STEL: 1.5 mg/m<sup>3</sup>**ENGINEERING MEASURES :**

General ventilation is recommended. Local exhaust ventilation may be necessary when dusts or mists are generated.

**RESPIRATORY PROTECTION :**

If dusts are generated, use an approved air-purifying respirator. An organic vapor/acid gas cartridge with dust/mist prefilter may be used. In event of emergency or planned entry into unknown concentrations a positive pressure, full-facepiece SCBA should be used. If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.

**HAND PROTECTION :**

Neoprene gloves, PVC gloves, Butyl gloves

**SKIN PROTECTION :**

Wear chemical resistant apron, chemical splash goggles, impervious gloves and boots. A full slicker suit is recommended if gross exposure is possible.

**EYE PROTECTION :**

Wear a face shield with chemical splash goggles.

**HYGIENE RECOMMENDATIONS :**

Eye wash station and safety shower are necessary. If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse.

**MATERIAL SAFETY DATA SHEET**

PRODUCT

**TOWERBROM® 991**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

**9. PHYSICAL AND CHEMICAL PROPERTIES**

PHYSICAL STATE	Tablet
APPEARANCE	White
ODOR	Slight Pungent, Halogen
SOLUBILITY IN WATER	Moderate
pH (1 %)	3.0 - 3.5
MELTING POINT	Decomposes / > 225 °C
VOC CONTENT	0.0 %

Note: These physical properties are typical values for this product and are subject to change.

**10. STABILITY AND REACTIVITY**

## STABILITY :

Stable under normal conditions.

## HAZARDOUS POLYMERIZATION :

Hazardous polymerization will not occur.

## CONDITIONS TO AVOID :

Moisture

Avoid temperatures greater than 400 °F

## MATERIALS TO AVOID :

Do not bring in contact with organic materials and reducing agents. DO NOT allow water to come into contact with this material.

## HAZARDOUS DECOMPOSITION PRODUCTS :

Oxides of nitrogen (NO<sub>x</sub>), disodium oxide, bromine, and traces of phosgene (under fire conditions); chlorine (released in presence of moisture) and other chlorine containing compounds; hypobromous acid, hypochlorous acid, and cyanuric acid (released when dissolved in water); nitrogen trichloride, an explosion hazard (generated slowly by the reaction of small quantities of water with high concentration of this product).

**11. TOXICOLOGICAL INFORMATION**

The following results are for a similar product.

## ACUTE ORAL TOXICITY :

Species LD50  
Rat 840 mg/kg  
Rating : Non-Hazardous

## Test Descriptor

Hazardous component Trichloro-S-Triazinetrione



**MATERIAL SAFETY DATA SHEET**

PRODUCT

**TOWERBROM® 991**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

**ACUTE DERMAL TOXICITY :**

Species LD50  
Rabbit > 5,000 mg/kg  
Rating : Non-Hazardous

Test Descriptor  
Hazardous component Trichloro-S-Triazinetrione

**SENSITIZATION :**

This product is not expected to be a sensitizer.

**CARCINOGENICITY :**

None of the substances in this product are listed as carcinogens by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) or the American Conference of Governmental Industrial Hygienists (ACGIH).

**12. ECOLOGICAL INFORMATION****ECOTOXICOLOGICAL EFFECTS :**

The following results are for the active components.

**ACUTE FISH RESULTS :**

Species	Exposure	LC50	Test Descriptor
Bluegill Sunfish	96 hrs	0.4 mg/l	( Trichloro-S-Triazinetrione )
Rainbow Trout	96 hrs	0.24 mg/l	( Trichloro-S-Triazinetrione )
Fathead Minnow	48 hrs	0.7 mg/l	50% Active Ingredient
Inland Silverside	96 hrs	2.7 mg/l	50% Active Ingredient

**ACUTE INVERTEBRATE RESULTS :**

Species	Exposure	LC50	EC50	Test Descriptor
Daphnia magna	48 hrs	0.21 mg/l		( Trichloro-S-Triazinetrione )
Mysid Shrimp (Mysidopsis bahia)	96 hrs	4.4 mg/l		50% Active Ingredient

**ADDITIONAL ECOLOGICAL DATA:**

Product contains organic halogens, may contribute to AOX.

**BIOACCUMULATION POTENTIAL**

The product will not bioaccumulate.

If released into the environment, see CERCLA/SUPERFUND in Section 15.

**13. DISPOSAL CONSIDERATIONS**

If this product becomes a waste, it could meet the criteria of a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Before disposal, it should be determined if the waste meets the criteria of a hazardous waste.

Hazardous Waste: D001, D003



**MATERIAL SAFETY DATA SHEET****PRODUCT****TOWERBROM® 991****EMERGENCY TELEPHONE NUMBER(S)****(800) 424-9300 (24 Hours) CHEMTREC**

Pesticide wastes are acutely hazardous. Improper disposal of excess pesticide, spray mixture, or rinsate is a violation of Federal law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or Environmental Control Agency, or the Hazardous Waste Representative at the nearest EPA Regional Office for guidance.

**14. TRANSPORT INFORMATION**

The information in this section is for reference only and should not take the place of a shipping paper (bill of lading) specific to an order. Please note that the proper Shipping Name / Hazard Class may vary by packaging, properties, and mode of transportation. Typical Proper Shipping Names for this product are as follows.

**LAND TRANSPORT :**

Proper Shipping Name :	TRICHLOROISOCYANURIC ACID, DRY, MIXTURE
Technical Name(s) :	Trichloro-S-Triazinetrione
UN/ID No :	UN 2468
Hazard Class - Primary :	5.1
Packing Group :	II
Flash Point :	None

**AIR TRANSPORT (ICAO/IATA) :**

Proper Shipping Name :	TRICHLOROISOCYANURIC ACID, DRY, MIXTURE
Technical Name(s) :	Trichloro-S-Triazinetrione
UN/ID No :	UN 2468
Hazard Class - Primary :	5.1
Packing Group :	II
IATA Cargo Packing Instructions :	511
IATA Cargo Aircraft Limit :	25 KG (Max net quantity per package)

**MARINE TRANSPORT (IMDG/IMO) :**

Proper Shipping Name :	TRICHLOROISOCYANURIC ACID, DRY, MIXTURE
Technical Name(s) :	Trichloro-S-Triazinetrione
UN/ID No :	UN 2468
Hazard Class - Primary :	5.1
Packing Group :	II

**15. REGULATORY INFORMATION****NATIONAL REGULATIONS, USA :**

OSHA HAZARD COMMUNICATION RULE, 29 CFR 1910.1200 :

Based on our hazard evaluation, the following substance(s) in this product is/are hazardous and the reason(s) is/are shown below.

Trichloro-S-Triazinetrione : Oxidizer, Eye irritant, Respiratory irritant



**MATERIAL SAFETY DATA SHEET**

PRODUCT

**TOWERBROM® 991**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

Sodium Bromide : Eye irritant

CERCLA/SUPERFUND, 40 CFR 117, 302 :  
Notification of spills of this product is not required.

SARA/SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (TITLE III) - SECTIONS 302, 311, 312, AND 313 :

SECTION 302 - EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355) :  
This product does not contain substances listed in Appendix A and B as an Extremely Hazardous Substance.

SECTIONS 311 AND 312 - MATERIAL SAFETY DATA SHEET REQUIREMENTS (40 CFR 370) :  
Our hazard evaluation has found this product to be hazardous. The product should be reported under the following indicated EPA hazard categories:

X	Immediate (Acute) Health Hazard
-	Delayed (Chronic) Health Hazard
X	Fire Hazard
-	Sudden Release of Pressure Hazard
X	Reactive Hazard

Under SARA 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are: 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SECTION 313 - LIST OF TOXIC CHEMICALS (40 CFR 372) :  
This product does not contain substances on the List of Toxic Chemicals.

TOXIC SUBSTANCES CONTROL ACT (TSCA) :  
The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

NSF NON-FOOD COMPOUNDS REGISTRATION PROGRAM (former USDA List of Proprietary Substances & Non-Food Compounds) :

NSF Registration number for this product is : 138722

This product is acceptable for treatment of cooling and retort water (G5) in and around food processing areas.

FEDERAL INSECTICIDE, FUNGICIDE AND RODENTICIDE ACT (FIFRA) :  
EPA Reg. No. 935-75-1706

In all cases follow instructions on the product label.

This product has been certified as KOSHER/PAREVE for year-round use INCLUDING THE PASSOVER SEASON by the CHICAGO RABBINICAL COUNCIL.

FEDERAL WATER POLLUTION CONTROL ACT, CLEAN WATER ACT, 40 CFR 401.15 / formerly Sec. 307, 40 CFR 116.4 / formerly Sec. 311 :

None of the substances are specifically listed in the regulation.





## MATERIAL SAFETY DATA SHEET

PRODUCT

**TOWERBROM® 991**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

CLEAN AIR ACT, Sec. 112 (40 CFR 61, Hazardous Air Pollutants), Sec. 602 (40 CFR 82, Class I and II Ozone Depleting Substances) :

None of the substances are specifically listed in the regulation.

CALIFORNIA PROPOSITION 65 :

This product does not contain substances which require warning under California Proposition 65.

MICHIGAN CRITICAL MATERIALS :

None of the substances are specifically listed in the regulation.

STATE RIGHT TO KNOW LAWS :

This product is a registered biocide and is exempt from State Right to Know Labelling Laws.

NATIONAL REGULATIONS, CANADA :

WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS) :

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS CLASSIFICATION :

Pesticide controlled products are not regulated under WHMIS.

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA) :

Substances regulated under the Pest Control Products Act are exempt from CEPA New Substance Notification requirements.

### 16. OTHER INFORMATION

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations. Please consult your local sales representative for any further information.

#### REFERENCES

Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices, American Conference of Governmental Industrial Hygienists, OH., (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Hazardous Substances Data Bank, National Library of Medicine, Bethesda, Maryland (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

IARC Monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Man, Geneva: World Health Organization, International Agency for Research on Cancer.

**MATERIAL SAFETY DATA SHEET****PRODUCT****TOWERBROM® 991****EMERGENCY TELEPHONE NUMBER(S)****(800) 424-9300 (24 Hours) CHEMTREC**

Integrated Risk Information System, U.S. Environmental Protection Agency, Washington, D.C. (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Annual Report on Carcinogens, National Toxicology Program, U.S. Department of Health and Human Services, Public Health Service.

Title 29 Code of Federal Regulations, Part 1910, Subpart Z, Toxic and Hazardous Substances, Occupational Safety and Health Administration (OSHA), (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Registry of Toxic Effects of Chemical Substances, National Institute for Occupational Safety and Health, Cincinnati, OH, (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Ariel Insight# (An integrated guide to industrial chemicals covered under major regulatory and advisory programs), North American Module, Western European Module, Chemical Inventories Module and the Generics Module (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

The Teratogen Information System, University of Washington, Seattle, WA (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Prepared By : Product Safety Department

Date issued : 08/28/2006

Version Number : 1.8



COMPANY IDENTITY: Univar  
PRODUCT IDENTITY: CAUSTIC SODA 50%

SDS DATE: 04/08/2013  
REPLACES: 09/21/2012

## SAFETY DATA SHEET

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements and the International Chemical Safety Cards of the Global Harmonizing System.

THIS SDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD)

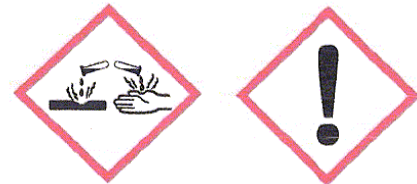
IMPORTANT: Read this SDS before handling & disposing of this product.  
Pass this information on to employees, customers, & users of this product.

### SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY: CAUSTIC SODA 50%  
SDS NUMBER: CDS1962  
COMPANY IDENTITY: Univar  
COMPANY ADDRESS: 17425 NE Union Hill Road  
COMPANY CITY: Redmond, WA 98052  
COMPANY PHONE: 1-425-889-3400  
EMERGENCY PHONES: CHEMTREC: 1-800-424-9300 (USA)  
CANUTEC: 1-613-996-6666 (CANADA)

### SECTION 2. HAZARDS IDENTIFICATION

**DANGER!!**



EXPOSURE PREVENTION: AVOID ALL CONTACT!

#### HAZARD STATEMENTS:

H100s = General, H200s = Physical, H300s = Health, H400s = Environmental

H290 May be corrosive to metals.  
H314 Causes severe skin burns and eye damage.

#### PRECAUTIONARY STATEMENTS:

P100s = General, P200s = Prevention, P300s = Response, P400s = Storage, P500s = Disposal

P262 Do not get in eyes, on skin, or on clothing.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present & easy to do - Continue rinsing.  
P309+311 If exposed or you feel unwell: Call a POISON CENTER or doctor/physician.  
P405+102 Store locked up. Keep out of reach of children.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

MATERIAL	CAS#	EINECS#	WT %
Sodium Hydroxide	1310-73-2	215-185-5	48-52
Water	7732-18-5	231-791-2	48-52
Sodium Chloride	7647-14-5	-	0- 5

Trace components: Trace ingredients (if any) are present in < 1% concentration, (< 0.1% for potential carcinogens, reproductive toxins, respiratory tract mutagens, and sensitizers). None of the trace ingredients contribute significant additional hazards at the concentrations that may be present in this product. All pertinent hazard information has been provided in this document, per the requirements of the Federal Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalents, and Canadian Hazardous Materials Identification System Standard (CPR 4).

SEE SECTIONS 8, 11 & 12 FOR TOXICOLOGICAL INFORMATION.

COMPANY IDENTITY: Univar  
PRODUCT IDENTITY: CAUSTIC SODA 50%

SDS DATE: 04/08/2013  
REPLACES: 09/21/2012

#### SECTION 4. FIRST AID MEASURES

##### EYE CONTACT:

If this product enters the eyes, open eyes while under gently running water. Use sufficient force to open eyelids. "Roll" eyes to expose more surface. Minimum flushing is for 15 minutes. Seek immediate medical attention.

##### SKIN CONTACT:

If the product contaminates the skin, immediately begin decontamination with running water. Minimum flushing is for 15 minutes. Remove contaminated clothing, taking care not to contaminate eyes. If skin becomes irritated and irritation persists, medical attention may be necessary. Wash contaminated clothing before reuse, discard contaminated shoes.

##### INHALATION:

After high vapor exposure, remove to fresh air. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. Keep person warm and at rest. breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR). Seek immediate medical attention. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

##### SWALLOWING:

If swallowed, CALL PHYSICIAN OR POISON CONTROL CENTER FOR MOST CURRENT INFORMATION. If professional advice is not available, give two glasses of water to drink. DO NOT INDUCE VOMITING. Never induce vomiting or give liquids to someone who is unconscious, having convulsions, or unable to swallow. Seek immediate medical attention.

##### NOTES TO PHYSICIAN:

There is no specific antidote. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient. Any material aspirated during vomiting may cause lung injury. Therefore, emesis should not be induced mechanically or pharmacologically. If it is considered necessary to evacuate the stomach contents, this should be done by means least likely to cause aspiration (such as: Gastric lavage after endotracheal intubation).

Victims of chemical exposure must be taken for medical attention. Rescuers should be taken for medical attention, if necessary. Take a copy of label and SDS to physician or health professional with victim.

#### SECTION 5. FIRE FIGHTING MEASURES

##### FIRE & EXPLOSION PREVENTIVE MEASURES

Isolate from extreme heat and open flame.

##### EXTINGUISHING MEDIA

In case of fire in surroundings, all extinguishing agents allowed.

##### SPECIAL FIRE FIGHTING PROCEDURES

Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used. Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots). Use NIOSH approved positive-pressure self-contained breathing apparatus.

##### UNUSUAL EXPLOSION AND FIRE PROCEDURES

Noncombustible.

Isolate from acids.

Closed containers may explode if exposed to extreme heat.

Applying to hot surfaces requires special precautions.

COMPANY IDENTITY: Univar  
PRODUCT IDENTITY: CAUSTIC SODA 50%

SDS DATE: 04/08/2013  
REPLACES: 09/21/2012

## SECTION 6. ACCIDENTAL RELEASE MEASURES

### SPILL AND LEAK RESPONSE AND ENVIRONMENTAL PRECAUTIONS:

Uncontrolled releases should be responded to by trained personnel using pre-planned procedures. Proper protective equipment should be used. In case of a spill, clear the affected area, protect people, and respond with trained personnel.

### PERSONAL PROTECTIVE EQUIPMENT

The proper personal protective equipment for incidental releases (such as: 1 Liter of the product released in a well-ventilated area), use impermeable gloves (triple-gloves (rubber gloves and nitrile gloves, over latex gloves), goggles, face shield, and appropriate body protection. In the event of a large release, use impermeable gloves, specific for the material handled, chemically resistant suit and boots, and hard hat. Self-Contained Breathing Apparatus or respirator may be required where engineering controls are not adequate or conditions for potential exposure exist. When respirators are required, select NIOSH/MSHA approved based on actual or potential airborne concentrations in accordance with latest OSHA and/or ANSI recommendations.

### ENVIRONMENTAL PRECAUTIONS:

Stop spill at source. Construct temporary dikes of dirt, sand, or any appropriate readily available material to prevent spreading of the material. Close or cap valves and/or block or plug hole in leaking container and transfer to another container. Keep from entering storm sewers and ditches which lead to waterways, and if necessary, call the local fire or police department for immediate emergency assistance.

### CONTAINMENT AND CLEAN-UP MEASURES:

Absorb spilled liquid with polypads or other suitable absorbent materials. If necessary, neutralize using suitable buffering material, (acid with soda ash or base with phosphoric acid), and test area with litmus paper to confirm neutralization. Clean up with non-combustible absorbent (such as: sand, soil, and so on). Shovel up and place all spill residue in suitable containers. dispose of at an appropriate waste disposal facility according to current applicable laws and regulations and product characteristics at time of disposal (see Section 13 - Disposal Considerations).

## SECTION 7. HANDLING AND STORAGE

### HANDLING

Use only with adequate ventilation. Do not get in eyes, on skin or clothing. Wear OSHA Standard full face shield. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse. NEVER pour water into this substance. When dissolving or diluting, always add it slowly to the water.

### STORAGE

Keep separated from strong oxidants, strong acids, metals, food & feedstuffs. Keep dry. Do not store above 49 C/120 F. Keep container tightly closed & upright when not in use to prevent leakage. Wear full face shield, gloves & full protective clothing when opening or handling. When empty, drain completely, replace bungs securely.

### NONBULK: CONTAINERS:

Store containers in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Material should be stored in secondary containers or in a diked area, as appropriate. Store containers away from incompatible chemicals (see Section 10, Stability and Reactivity). Post warning and "NO SMOKING" signs in storage and use areas, as appropriate. Empty containers should be handled with care. Never store food, feed, or drinking water in containers which held this product.

### BULK CONTAINERS:

All tanks and pipelines which contain this material must be labeled. Perform routine maintenance on tanks or pipelines which contain this product. Report all leaks immediately to the proper personnel.

COMPANY IDENTITY: Univar  
PRODUCT IDENTITY: CAUSTIC SODA 50%

SDS DATE: 04/08/2013  
REPLACES: 09/21/2012

## SECTION 7. HANDLING AND STORAGE (CONTINUED)

### TANK CAR SHIPMENTS:

Tank cars carrying this product should be loaded and unloaded in strict accordance with tank-car manufacturer's recommendation and all established on-site safety procedures. Appropriate personal protective equipment must be used (see Section 8, Engineering Controls and Personal Protective Equipment.). All loading and unloading equipment must be inspected, prior to each use. Loading and unloading operations must be attended, at all times. Tank cars must be level, brakes must be set or wheels must be locked or blocked prior to loading or unloading. Tank car (for loading) or storage tanks (for unloading) must be verified to be correct for receiving this product and be properly prepared, prior to starting the transfer operations. Hoses must be verified to be in the correct positions, before starting transfer operations. A sample (if required) must be taken and verified (if required) prior to starting transfer operations. All lines must be blown-down and purged before disconnecting them from the tank car or vessel.

### PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT:

Follow practices indicated in Section 6 (Accidental Release Measures). Make certain application equipment is locked and tagged-out safely. Always use this product in areas where adequate ventilation is provided. Collect all rinsates and dispose of according to applicable Federal, State, Provincial, or local procedures.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

MATERIAL	CAS#	EINECS#	TWA (OSHA)	TLV (ACGIH)
Sodium Hydroxide	1310-73-2	215-185-5	None Known	None Known
Water	7732-18-5	231-791-2	None Known	None Known
Sodium Chloride	7647-14-5	-	None Known	None Known

MATERIAL	CAS#	EINECS#	CEILING	STEL (OSHA/ACGIH)	HAP
Sodium Hydroxide	1310-73-2	215-185-5	2 ppm	None Known	No

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.

### RESPIRATORY EXPOSURE CONTROLS

A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

### VENTILATION

LOCAL EXHAUST: Necessary                      MECHANICAL (GENERAL): Necessary  
SPECIAL: None                                      OTHER: None  
Please refer to ACGIH document, "Industrial Ventilation, A Manual of Recommended Practices", most recent edition, for details.

### PERSONAL PROTECTIONS:

Wear OSHA Standard full face shield. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse.

### WORK & HYGIENIC PRACTICES:

Provide readily accessible eye wash stations & safety showers.  
Wash at end of each workshift & before eating, smoking or using the toilet.  
Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

COMPANY IDENTITY: Univar  
PRODUCT IDENTITY: CAUSTIC SODA 50%

SDS DATE: 04/08/2013  
REPLACES: 09/21/2012

## SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE:	Liquid, Water-White
ODOR:	None
ODOR THRESHOLD:	Not Available
pH (Neutrality):	14.0
MELTING POINT/FREEZING POINT:	Not Available
BOILING RANGE (IBP,50%,Dry Point):	Not Applicable
FLASH POINT (TEST METHOD):	Not Applicable
EVAPORATION RATE (n-BUTYL ACETATE=1):	Not Applicable
FLAMMABILITY CLASSIFICATION:	Non-Combustible
LOWER FLAMMABLE LIMIT IN AIR (% by vol):	Not Applicable
UPPER FLAMMABLE LIMIT IN AIR (% by vol):	Not Available
VAPOR PRESSURE (mm of Hg)@20 C	17.5
VAPOR DENSITY (air=1):	0.670
GRAVITY @ 68/68F / 20/20C:	
SPECIFIC GRAVITY (Water=1):	1.525
POUNDS/GALLON:	12.71
WATER SOLUBILITY:	Complete
PARTITION COEFFICIENT (n-Octane/Water):	Not Available
AUTO IGNITION TEMPERATURE:	Not Applicable
DECOMPOSITION TEMPERATURE:	Not Available

## SECTION 10. STABILITY & REACTIVITY

### STABILITY

Stable under normal conditions.

### CONDITIONS TO AVOID

Isolate from extreme heat, and open flame..

### MATERIALS TO AVOID

Reacts violently with fire extinguishers containing water.  
The substance is a strong base, reacts violently with acids and is corrosive.  
Reacts with water generating sufficient heat to ignite combustible materials.  
Reacts violently with strong acids, causing fire & explosion hazard. Attacks many plastics, rubber, coatings, many metals, such as aluminum, zinc, tin, & lead, forming flammable/explosive gas (hydrogen).  
Reacts with ammonium salts to produce ammonia & causing fire hazard.  
Rapidly absorbs carbon dioxide & water from the air.  
Contact with moisture will generate heat.

### HAZARDOUS DECOMPOSITION PRODUCTS

Hydrogen Chloride, Phosgene, Sodium Oxide & Hydroxide from heating.

### HAZARDOUS POLYMERIZATION

Will not occur.

COMPANY IDENTITY: Univar  
PRODUCT IDENTITY: CAUSTIC SODA 50%

SDS DATE: 04/08/2013  
REPLACES: 09/21/2012

## SECTION 11. TOXICOLOGICAL INFORMATION

### ACUTE HAZARDS

#### EYE & SKIN CONTACT:

Severe burns to skin, defatting, dermatitis.  
Severe burns to eyes, redness, tearing, blurred vision.  
Liquid can cause severe skin & eye burns. Wash thoroughly after handling.

#### INHALATION:

Severe respiratory tract irritation may occur. Vapor harmful.  
The applicable occupational exposure limit value should not be exceeded during any part of the working exposure.

#### SWALLOWING:

Harmful or fatal if swallowed.

### SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

#### CONDITIONS AGGRAVATED:

None Known.

### CHRONIC HAZARDS

#### CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:

This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

IRRITANCY OF PRODUCT: This product is irritating to contaminated tissue.

SENSITIZATION TO THE PRODUCT: No component of this product is known to be a sensitizer.

MUTAGENICITY: This product is not reported to produce mutagenic effects in humans.

EMBRYOTOXICITY: This product is not reported to produce embryotoxic effects in humans.

TERATOGENICITY: This product is not reported to produce teratogenic effects in humans.

REPRODUCTIVE TOXICITY: This product is not reported to cause reproductive effects in humans.

A mutagen is a chemical which causes permanent changes to genetic material (DNA) such that the changes will propagate through generational lines. An embryotoxin is a chemical which causes damage to a developing embryo (such as: within the eight weeks of pregnancy in humans), but the damage does not propagate across generational lines. A teratogen is a chemical which causes damage to a developing fetus, but the damage does not propagate across generational lines. A reproductive toxin is any substance which interferes in any way with the reproductive process.

### MAMMALIAN TOXICITY INFORMATION

TOXICITY DATA: Toxicology information for components > 1% concentration is given below:

#### SODIUM HYDROXIDE:

Eye irritancy (monkey):	1%, 24 hours (severe)
Eye irritancy (rabbit):	500 ml, 24 hours (severe)
Eye irritancy (rabbit):	1% solution (severe)
Eye irritancy (rabbit):	1 mg, 24 hours (severe)
Cytogenic analysis system (grasshopper parenteral):	20 mg
LD50 (interperoneal, mouse):	40 mg/kg
LDLo (oral, rabbit):	500 mg/kg

LD50 - Dose that is lethal to 50% of a given species by a given route of exposure.

LC50 - Air concentration that is lethal to 50% of a given species in a given period of time.

LDLO - Lowest lethal dose in a given species by a given route of exposure.



COMPANY IDENTITY: Univar  
PRODUCT IDENTITY: CAUSTIC SODA 50%

SDS DATE: 04/08/2013  
REPLACES: 09/21/2012

## SECTION 12. ECOLOGICAL INFORMATION

ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

### EFFECT OF MATERIAL ON PLANTS AND ANIMALS:

This product may be harmful or fatal to plant and animal life if released into the environment. Refer to Section 11 (Toxicological Information) for further data on the effects of this product's components on test animals.

### EFFECT OF MATERIAL ON AQUATIC LIFE:

#### SODIUM HYDROXIDE:

LC100 (Cyprinus carpio):	180 ppm/24 hours/25 C
TLm (mosquito fish):	125 ppm/96 hour (fresh water)
TLm (bluegill):	99 mg/L/48 hour (tap water)

### MOBILITY IN SOIL

Mobility of this material has not been determined.

### DEGRADABILITY

This product is completely biodegradable.

### ACCUMULATION

Bioaccumulation of this product has not been determined.

## SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options. Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws. If in doubt, contact appropriate agencies.

## SECTION 14. TRANSPORT INFORMATION

IF > 1923 LB / 874 KG OF THIS PRODUCT IS IN 1 CONTAINER, IT EXCEEDS THE RQ OF SODIUM HYDROXIDE. "RQ" MUST BE PUT BEFORE THE DOT SHIPPING NAME.

DOT/TDG SHIP NAME: UN1824, Sodium hydroxide solution, 8, PG-II  
DRUM LABEL: (CORROSIVE)  
IATA / ICAO: UN1824, Sodium hydroxide solution, 8, PG-II  
IMO / IMDG: UN1824, Sodium hydroxide solution, 8, PG-II  
EMERGENCY RESPONSE GUIDEBOOK NUMBER: 154

## SECTION 15. REGULATORY INFORMATION



### EPA REGULATION:

SARA SECTION 311/312 HAZARDS: Acute Health

All components of this product are on the TSCA list.

### SARA Title III Section 313 Supplier Notification

This product contains the indicated <\*> toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning & Community Right-To-Know Act of 1986 & of 40 CFR 372. This information must be included in all MSDSs that are copied and distributed for this material.

SARA TITLE III INGREDIENTS	CAS#	EINECS#	WT%	(REG. SECTION)	RQ(LBS)
Sodium Hydroxide	1310-73-2	215-185-5	48-52	(311,312)	1000

COMPANY IDENTITY: Univar  
PRODUCT IDENTITY: CAUSTIC SODA 50%

SDS DATE: 04/08/2013  
REPLACES: 09/21/2012

#### SECTION 15. REGULATORY INFORMATION (CONTINUED)

Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

##### STATE REGULATIONS:

CALIFORNIA SAFE DRINKING WATER & TOXIC ENFORCEMENT ACT (PROPOSITION 65):  
This product contains no chemicals known to the State of California to cause cancer or reproductive toxicity.

##### INTERNATIONAL REGULATIONS

The components of this product are listed on the chemical inventories of the following countries:  
Australia (AICS), Canada (DSL, NDSL), China (IECSC), Europe (EINECS, ELINCS), Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC), Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

##### CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

D2B: Irritating to skin / eyes.  
E: Corrosive Material.

#### SECTION 16. OTHER INFORMATION

##### HAZARD RATINGS:

HEALTH (NFPA): 3, HEALTH (HMIS): 3, FLAMMABILITY: 0, PHYSICAL HAZARD: 1  
(Personal Protection Rating to be supplied by user based on use conditions.)  
This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

##### EMPLOYEE TRAINING

See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

# Univar USA Inc Safety Data Sheet

---

For Additional Information contact SDS Coordinator during business hours, Pacific time: (425) 889-3400

## **Notice**

Univar USA Inc. ("Univar") expressly disclaims all express or implied warranties of merchantability and fitness for a particular purpose, with respect to the product or information provided herein, and shall under no circumstances be liable for incidental or consequential damages.

Do not use ingredient information and/or ingredient percentages in this SDS as a product specification. For product specification information refer to a product specification sheet and/or a certificate of analysis. These can be obtained from your local Univar sales office.

All information appearing herein is based upon data obtained from the manufacturer and/or recognized technical sources. While the information is believed to be accurate, Univar makes no representations as to its accuracy or sufficiency. Conditions of use are beyond Univar's control and therefore users are responsible to verify this data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product, or from the publication or use of, or reliance upon, information contained herein.

This information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process

# Safety Data Sheet

## GHS-Compliant

May be used to comply with  
OSHA's Hazard Communication Standard  
29 CFR 1910.1200. Standard must be  
consulted for specific requirements.



REAGENT CHEMICAL & RESEARCH, INC.  
115 US Hwy 202 Ringoes, NJ 08551

### PRODUCT IDENTITY

Hydrochloric Acid, 20° or 22° Baume

Safety Data Sheet Revision Date - November 1, 2016

### Section 1 - Identification

Product Name	CAS #
Hydrochloric Acid	7647-01-0
Synonym	Chemical Formula
Muriatic Acid	HCl
Chemical Name	Chemical Family
Hydrochloric Acid Solution	Inorganic Acid
Product Use	
Acidification, pH Adjustment	
Manufacturer/Supplier Name	Address
Reagent Chemical & Research, Inc.	115 US Hwy 202 Ringoes, NJ 08551
General Information	Country
1-908-284-2800	United States
Emergency Telephone	Transportation Emergency Number
1-409-899-3400	CHEMTREC 1-800-424-9300

### Section 2 - Hazards Identification

#### GHS Classification:

#### HEALTH

Serious Eye Damage - Category 1

Skin Corrosion - Category 1 B

Sensitization, Respiratory - Category 1

Specific Target Organ Toxicity (single exposure) - (Respiratory System) - Category 2

Specific Target Organ Toxicity (repeated exposure) - (Respiratory System) - Category 2

#### PHYSICAL

Corrosive to Metals - Category 1

#### GHS Label Elements:

SYMBOLS: corrosion, health hazard



Signal Word: DANGER

---

## Section 2 - Hazards Identification (continued)

---

### GHS Label ELEMENTS:

---

#### **Hazard Statements**

---

Causes severe skin burns & eye damage

---

May cause allergic or asthmatic symptoms or breathing difficulties if inhaled

---

May cause damage to organs (respiratory system) if inhaled

---

May cause damage to organs (respiratory system) through prolonged or repeated exposure

---

May be corrosive to metals

---

#### **Precautionary Statements**

---

##### PREVENTION

---

Do not breathe dusts/fume/gas/mist/vapors/spray

---

Wash face, hands and exposed skin thoroughly after handling

---

Wear protective gloves/protective clothing/eye protection/face protection

---

In case of inadequate ventilation, wear respiratory protection

---

Do not eat, drink or smoke when using this product

---

Keep only in original container

---

##### RESPONSE

---

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting

---

IF ON SKIN(or hair): Take off immediately all contaminated clothing. Rinse skin with  
water/shower. Wash contaminated clothing before reuse.

---

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

---

Immediately call emergency medical professional or Poison Control Center

---

Specific treatment (See Section 4)

---

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses,  
if present and easy to do.

---

Absorb spillage to prevent material damage

---

##### STORAGE

---

Store locked up

---

Store in corrosive resistant container/container with resistant inner liner

---

##### DISPOSAL

---

Dispose of contents/container in accordance with federal and state regulations

---

### Section 3 - Composition / Information on Ingredients

Component Description	Percent	CAS #
Hydrogen Chloride	26.00 - 37.00	7647-01-0
Water	63.00 - 74.00	7732-18-5

#### EXPOSURE LIMITS/REGULATORY INFORMATION

Substance	PEL	TLV	STEL	TWA	CEILING
Hydrogen Chloride	C-7 mg/m <sup>3</sup>	C-2 ppm	50 ppm	N/D	5 ppm
Water	N/D	N/D	N/D	N/D	N/D
N/D - Not Determined		C = Ceiling Level			

### Section 4 - First Aid Measures

#### General

If a known exposure occurs or is suspected, immediately initiate the recommended procedures below. Simultaneously contact a physician, or the nearest Poison Control Center. Inform the person contacted of the type and extent of exposure, describe the victim's symptoms and follow the advice given. For additional information, call day or night, Reagent Chemical (409) 899-3400 or Chemtrec (800) 424-9300.

#### Inhalation

Remove from contaminated atmosphere. If breathing has ceased, clear the victim's airway and start mouth-to-mouth artificial respiration, which may be supplemented by the use of a bag-mask respirator, or a manually-triggered, oxygen supply capable of delivering 1 liter/second or more. If the victim is breathing, oxygen may be administered from a demand-type or continuous-flow inhalator, preferably with a physician's advice. Contact a physician immediately.

#### Eye Contact

Immediately flush the eyes with large quantities of running water for 15 minutes. Hold the eyelids apart during the flushing to ensure rinsing of the entire surface of the eyes and lids with water. DO NOT attempt to neutralize with chemical agents. Obtain medical attention as soon as possible. Oils or ointments should not be used. Continue the flushing for an additional 15 minutes if the physician is not available.

#### Skin Contact

Immediately remove contaminated clothing under a safety shower. Flush all affected areas with large amounts of water for 15 minutes. DO NOT attempt to neutralize with chemical agents. Obtain medical advice.

#### Ingestion

DO NOT induce vomiting. Immediately give large quantities of water or milk, if available. If vomiting does occur, give fluids again. Never give anything by mouth to an unconscious person. Call a physician or the nearest Poison Control Center.

#### Medical Conditions Generally Aggravated by Exposure

Hydrogen Chloride will aggravate breathing disorders

#### Note to Physician

Attending Physician should treat exposed patients symptomatically

---

## Section 5 - Fire Fighting Measures

---

### Extinguishing Method

Not Applicable, use water to dilute spills and to flush them away from ignition sources.

### Unusual Fire and Explosion Hazards

Non-flammable, but Hydrochloric Acid reacts with metals.

### Special Firefighting Procedures

Non-flammable, but Hydrochloric Acid reacts with all metals, except gold and

platinum, with rapid evolution of Hydrogen which is flammable and explosive in air.

Firefighters exposed to Hydrochloric Acid vapors should wear Scott Air-Pak, or

equivalent. Hydrogen Chloride vapors are extremely irritating to the respiratory

tract and may cause breathing difficulty.

---

## Section 6 - Accidental Release Measures

---

### Steps to be Taken in Case Material is Released or Spilled

Spills or discharges into the environment involving large quantities of Hydrochloric

Acid should be controlled and cleaned-up according to a pre-determined, affirmative

written Spill Prevention and Control Program. For assistance in developing a SPCP

contact your nearest Reagent Sales Office. Refer to Section 15 for spill/release

reporting information.

Spills should be handled immediately by neutralization and dilution of the spilled

product by the use of Soda Ash (Sodium Carbonate), Lime (Calcium Hydroxide), or

Limestone (Calcium Carbonate) with large amounts of water. For an interior (inside

a closed space) spill be aware that the use of Soda Ash, Lime and Limestone will

evolve heat and carbon dioxide and that ample ventilation must be provided.

### Waste Disposal

Under Federal RCRA, it is the responsibility of the user of products to determine,

at the time of disposal, whether the product falls under RCRA as a hazardous waste.

This is because product uses, transformations, mixtures, etc. may render the

resulting end-product hazardous.

### Container Disposal

Containers should be cleaned of residual product before disposal. Empty containers

should be disposed of in accordance with all applicable laws and regulations.

---

## Section 7 - Handling and Storage

---

### Handling

Chemical goggles and full face shield must be worn at all times by personnel

exposed to or handling Hydrochloric Acid. The use of a NIOSH approved cartridge

respirator or a Scott Air-Pak should be used by all personnel exposed.

### Storage

Store containers in a cool, dry location away from direct sunlight, sources of

intense heat, or where freezing may occur. Store material in acid-proof container.

Keep container tightly closed when not in use. Keep container away from incompatible

materials. All loading, unloading, and storage equipment must be inspected prior to

any transfer operations are initiated.

---

## Section 7 - Handling and Storage (continued)

### General Comments

Impervious clothing, gloves, footwear and head gear must be worn at all times

by personnel exposed to or handling Hydrochloric Acid.

### Precautions to be Taken in Handling and Storage

Make sure all personnel involved in housekeeping and spill clean-up follow good

Industrial Hygiene practices and wear proper protective equipment.

## Section 8 - Exposure Controls / Personal Protection

### EXPOSURE LIMITS

Substance	PEL	TLV	STEL	TWA	CEILING
Hydrogen Chloride	C-7 mg/m <sup>3</sup>	C-5 ppm	50 ppm	N/D	5 ppm
Water	N/D	N/D	N/D	N/D	N/D
N/D - No Data Available		C = Ceiling Level			

### Respiratory Protection

Maintain airborne contaminate levels below listed guidelines. Use with adequate

ventilation. Use a mechanical fan or vent area to scrubber. Use NIOSH approved

respiratory protection if exposure limits are exceeded.

Ventilation	Local Exhaust If PEL exceeded	Special Vent fumes to appropriate scrubber
	Mechanical (General) If PEL exceeded	Other Not Applicable

### Skin Protection

Wear neoprene rubber gloves to minimize skin contact. Additional protection may be

necessary to prevent skin contact including use of impervious clothing, face shield,

boots or full body protection. A safety shower should be located in the work area.

### Eye Protection

Splash goggles or full face respirator. Face shields are recommended. Eye-wash

stations should be available where eye contact can occur.

### Other Protection

Use body protection appropriate for task. An impervious clothing or other impermeable

body protection is suggested. Full body chemical protection is recommended for

emergency response procedures.

## Section 9 - Physical and Chemical Properties

Boiling Point	230 F	Specific Gravity (H <sub>2</sub> O = 1)	1.13 - 1.19
Vapor Pressure (mm Hg)	50 - 60 mm	Freezing Point	.-12 F to -63 F
Vapor Density (AIR = 1)	No Data Available	Density	9.48 - 9.61
pH	< 1	Odor Threshold	0.25 - 10 ppm
Flash Point	Not Flammable	Evaporation Rate	No Data Available
Flammability	Not Flammable	Flammability Limits	Not Flammable
Auto Ignition Temperature	Not Flammable	Partition Coefficient	No Data Available
Viscosity (at 15 C)	2.3 mPa.s	Decomposition Temperature	No Data Available

### Solubility in Water

miscible

### Appearance and Odor

Clear/Slightly yellow with a sharp pungent odor



## Section 10 - Stability and Reactivity

Stability	Unstable		Conditions to Avoid Hydrochloric Acid is extremely reactive. Avoid contact with
	Stable	X	metal surfaces and oxidizing agents.
Incompatibility (Materials to Avoid)			
Hydrochloric Acid is chemically stable when properly contained and handled. It is a			
strong mineral acid and reacts with many metals and metal oxides and hydroxides			
to form the equivalent metal chloride. It reacts with zeolites and other silicious			
compounds to form Hydrosilicic Acid; it reacts with carbonates to form Carbon			
Dioxide and Water. It is oxidized by Oxygen or electrolysis to form Chlorine, a			
lethal, poisonous gas. It reacts with alkaline compounds to form a neutral salt.			
It is a hydrolyzing agent for carbohydrates, esters and other compounds.			
It's reaction with most metals will produce Hydrogen, an explosive gas. Violent			
reactions will result when Hydrochloric Acid Reacts with acetic anhydride,			
2-aminoethanol, ammonium hydroxide, calcium phosphide, chlorosulfonic acid,			
ethylene diamine, ethylene imine, oleum (fuming sulfuric acid), perchloric acid,			
beta propiolactone, propylene oxide, sodium hydroxide, sulfuric acid, uranium			
phosphide and vinyl acetate. This listing is not all-inclusive.			
Hazardous Decomposition or By-products			
Extreme heat may cause the product to decompose, producing toxic fumes which may			
include chlorine compounds.			
Hazardous Polymerization	May Occur		Conditions to Avoid Extreme heat and contact with incompatible materials
	Will Not Occur	X	

## Section 11 - Toxicological Information

Route(s) of Entry:	Inhalation? Yes	Skin? Yes	Ingestion? Yes
Health Hazards (Acute and Chronic) Hydrogen Chloride, both as a gas and in a solution as Hydrochloric Acid, is a corrosive substance and can cause severe and painful burns on contact with any part of the body or if taken internally. The mucous membranes of the eyes and the upper respiratory tract are especially susceptible to the injurious effects of high atmospheric concentrations of Hydrogen Chloride. The gas or vapor is so penetrating and pungent that when high concentrations do occur, those exposed should immediately leave the contaminated area.			
Carcinogenicity:	NTP? No Data Available	IARC Monographs? No Data Available	OSHA Regulated? No Data Available
Signs and Symptoms of Exposure Exposure to Hydrochloric acid may cause severe burns at the contact points			
Medical Conditions Generally Aggravated by Exposure Exposure to fumes may aggravate dermatitis and breathing disorders.			

---

## Section 11 - Toxicological Information (continued)

---

### Specific Target Organ Toxicity (Single Exposure)

Respiratory System - May cause respiratory injury/irritation

### Specific Target Organ Toxicity (Repeated Exposure)

Respiratory System - May cause respiratory injury/irritation

### Toxicology

Hydrogen Chloride

### Inhalation Data

Human LC<sub>Lo</sub> - 1300 ppm/30 min

Rat LC<sub>50</sub> - 4701 ppm/30 min

### Oral (rabbit)

LD<sub>50</sub> - 900 mg/kg

### Oral (rat)

LD<sub>50</sub> - 700 mg/kg

### Dermal (rabbit)

LD<sub>50</sub> - 5010 mg/kg

### Germ Cell Mutagenicity

No Data Available

### Skin Corrosion/Irritation

Causes severe skin burns and eye damage pH <1

### Serious Eye Damage/Irritation

Causes severe eye damage pH <1

### Respiratory or Skin Sensitization

Corrosive to respiratory tract with concentrated or repeated exposures

---

## Section 12 - Ecological Information

---

### Ecological Toxicity

Animals exposed to hydrochloric acid solution will experience tissue damage, burns and

may be killed. Plants contaminated with hydrochloric acid solutions of low pH may be

adversely effected or destroyed. High concentrations have been shown to be detrimental

to aquatic life. A release into a body of water will kill fish and other aquatic life.

### Other Ecological Information

Hydrochloric acid is stable and found naturally in the environment. All work practices

should be aimed at eliminating environmental contamination.

### Chemical Fate Information

Hydrochloric acid is naturally occurring in the environment.

### Other Regulatory Information

No other regulatory information is available on this product.

---

## Section 13 - Disposal Considerations

---

As sold, this product, when discarded or disposed of, is a hazardous waste according

to Federal regulations (40 CFR 261). It is listed as Hazardous Waste Number D002,

listed due to its corrosivity. The transportation, treatment and disposal of this waste

material must be conducted in compliance with 40 CFR 262, 263, 264, 268 and 270.

Disposal can occur only in properly permitted facilities. Refer to state and local

statutes for any additional requirements, as they may differ from Federal laws.

### Waste Disposal

Under Federal RCRA, it is the responsibility of the user of products to determine,

at the time of disposal, whether the product falls under RCRA as a hazardous waste.

This is because product uses, transformations, mixtures, etc. may render the

resulting end-product hazardous.

### Container Disposal

Containers should be cleaned of residual product before disposal. Empty containers

should be disposed of in accordance with all applicable laws and regulations.

---

---

**Section 14 - Transport Information**

---

**Regulated Material**

Hydrochloric Acid is defined as hazardous by the US DOT and Transport Canada

North American Emergency Response Guide Book

ID # 1789      Guide #157      2016 Revision

---

**DOMESTIC SHIPPING INFORMATION**

Proper Shipping Name	Hydrochloric Acid	Hazard Classification	Corrosive
UN/NA Identification	UN 1789	Hazard Class	Class 8
DOT Labels Required	Corrosive	Packaging Group	II

---

**INTERNATIONAL SHIPPING INFORMATION**

Proper Shipping Name	Hydrochloric Acid	Hazard Classification	Corrosive
UN/NA Identification	UN 1789	Hazard Class	Class 8
Labels Required	Corrosive	Packaging Group	II

---

**Section 15 - Regulatory Information**

---

**U.S. Federal Regulations****Comprehensive Environmental Response and Liability Act of 1980 (CERCLA):**

Chemical Name: Hydrochloric Acid      CAS # 7647-01-0      RQ - 5000 lbs

---

**Toxic Substances Control Act (TSCA):**

All components of this product are included on the TSCA inventory

---

**OSHA Hazard Communication Standard Classification:**

Corrosive as defined by the OSHA Hazard Communication Standard.

---

**Clean Water Act (CWA):**

Chemical Name: Hydrochloric Acid      CAS # 7647-01-0      Listed as Hazardous

---

No chemical components listed as Priority pollutants or Toxic pollutants

---

**Clean Air Act (CAA):**

Hydrochloric acid, CAS 7647-01-0, is listed as a hazardous air pollutant (HAP)

---

**US Environmental Protection Agency Risk Management Plan (RMP) Regulated:**

No, Hydrochloric acid solution under 37% is not regulated

---

**Superfund Amendments and Reauthorization Act (SARA) Title III Information:**

SARA Section 302: Hydrochloric Acid      CAS # 7647-01-0      TPQ 5000 lb EPCRA RQ

---

SARA Section 313: Hydrochloric Acid      CAS # 7647-01-0

---

**National Sanitation Foundation Limits (ANSI/NSF Standard 60):**

Maximum Drinking Water Use Concentration - 40 mg/l

---

Scale and Corrosion Control at Maximum 40 mg/l

---

**State Regulations****California Safe Drinking Water Act (Prop 65) Listing:**

No ingredients listed in this section

---

**California Right to Know Act:**

Chemical Name: Hydrochloric Acid      CAS # 7647-01-0

---

---

**Section 15 - Regulatory Information (continued)**

---

**New Jersey Right to Know Act:**

Chemical Name:	Hydrochloric Acid	CAS # 7647-01-0
----------------	-------------------	-----------------

Chemical Name:	Water	CAS # 7732-18-5
----------------	-------	-----------------

**Massachusetts Right to Know Act Substance List (MSL)::**

Chemical Name:	Hydrochloric Acid	CAS # 7647-01-0
----------------	-------------------	-----------------

**Pennsylvania Right to Know Act Hazardous Substance List:**

Chemical Name:	Water	CAS # 7732-18-5
----------------	-------	-----------------

Chemical Name:	Hydrochloric Acid	CAS # 7647-01-0
----------------	-------------------	-----------------

**International Regulations****Canadian Domestic Substance List (DSL) Inventory Listing:**

Chemical Name:	Hydrochloric Acid	CAS # 7647-01-0
----------------	-------------------	-----------------

**Canadian Ingredient Disclosure List**

Chemical Name:	Hydrochloric Acid	CAS # 7647-01-0
----------------	-------------------	-----------------

**Canadian Workplace Hazardous Materials Information System (WHMIS):**

Class E: Corrosive material

This product has been classified according to the hazard criteria of the CPR

and the MSDS contains all of the information required by the CPR

**European Inventory of Existing Chemicals (EINECS):**

Chemical Name:	Hydrochloric Acid	EINECS # 2315957
----------------	-------------------	------------------

**EU Labeling in Accordance with EC Directives:**

Hazard Symbols: C

**EU Risk (R) and Safety (S) Phrases:**

R23/24/25: Toxic by inhalation, in contact with skin and if swallowed

R37/38: Irritating to respiratory system and skin

R41: Risk of serious damage to eyes

S36/37: Wear suitable protective clothing and gloves

S45: In case of accident or if you feel unwell, seek medical advice immediately

S53: Avoid exposure - obtain special instructions before use

S61: Avoid release to the environment. Refer to safety data sheet

**Japanese Minister of International Trade and Industry (MITI) Inventory Listing:**

Chemical Name:	Hydrochloric Acid	SECTION STRUCTURE # 1-324
----------------	-------------------	---------------------------

**Australian Inventory of Chemical Substances (AICS) Listing:**

Chemical Name:	Hydrochloric Acid	CAS # 7647-01-0
----------------	-------------------	-----------------

**US Census Bureau - Foreign Trade Identification**

Chemical Name:	Hydrochloric Acid	HTS & Schedule B # 2806.10.0000
----------------	-------------------	---------------------------------

---

**Section 16 - Other Information**

Created By	MSDS Revision Date
Product Safety - 6/1/98	November 1, 2016
MSDS Revision Number	Revision Indicator
Revision # 012	Response Guidebook Reference Update
MSDS Contact	
Robert Dritschel 908-284-2800	
Does Product Contain, or is Manufactured with, CFC's?	
No	
National Fire Protection Association (NFPA) Ratings:	
Health - 3	Flammability - 0
Instability - 0	Other Hazard Information - ACID
Hazardous Material Identification System (HMIS):	
Health - 3	Flammability - 0
Physical Hazard - 0	Protective Equipment - X
North American Emergency Response Guide Book	
ID # 1789	Guide #157
2016	Revision

---

**Disclaimer of Liability**

The data contained herein is furnished gratuitously and independent of any sale of any product. It is supplied only for your investigation and possible independent verification. While the data is believed to be correct, Reagent Chemical and Research Inc. makes no representation as to the accuracy of any data contained herein. In no event shall Reagent Chemical and Research, Inc. be responsible for any damages of any nature whatsoever directly or indirectly resulting from the publication, use or reliance upon any data contained herein. Data Sheets are available for other Reagent Chemical and Research, Inc. products. You are urged to obtain data sheets for all products you buy, process, use or distribute and you are encouraged to advise anyone working with or exposed to such products of the information contained in the applicable data sheets. The data in this document is provided without any representation or warranty, express or implied, regarding its accuracy or correctness. No warranty either expressed or implied of merchant ability or fitness or of any nature is made with respect to any product referred to herein. Reagent Chemical and Research Inc. does not assume responsibility and expressly disclaims liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the products referred herein.

---

## SAFETY DATA SHEET

**3D TRASAR™ 3DT222**

### Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : 3D TRASAR™ 3DT222

Other means of identification : Not applicable.

Recommended use : COOLING WATER TREATMENT

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : Nalco Company  
1601 W. Diehl Road  
Naperville, Illinois 60563-1198  
USA  
TEL: (630)305-1000

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 01/17/2019

### Section: 2. HAZARDS IDENTIFICATION

#### GHS Classification

Skin corrosion : Category 1  
Serious eye damage : Category 1

#### GHS Label element

Hazard pictograms :



Signal Word : Danger

Hazard Statements : Causes severe skin burns and eye damage.

Precautionary Statements : **Prevention:**  
Wear protective gloves/ protective clothing/ eye protection/ face protection.  
**Response:**  
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair):  
Take off immediately all contaminated clothing. Rinse skin with water/shower. IF  
INHALED: Remove person to fresh air and keep comfortable for breathing.  
Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with  
water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.

**Disposal:**  
Dispose of contents/ container to an approved waste disposal plant.

**Other hazards** : Do not mix with bleach or other chlorinated products – will cause chlorine gas.

## SAFETY DATA SHEET

### 3D TRASAR™ 3DT222

#### Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Concentration: (%)
Phosphoric Acid	7664-38-2	1 - 5
Hydrochloric Acid	7647-01-0	1 - 5
Zinc Chloride	7646-85-7	1 - 5
2-Phosphono-1,2,4-Butanetricarboxylic Acid	37971-36-1	1 - 5

#### Section: 4. FIRST AID MEASURES

In case of eye contact	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
In case of skin contact	: Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.
If swallowed	: Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.
If inhaled	: Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.
Protection of first-aiders	: In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.
Notes to physician	: Treat symptomatically.
Most important symptoms and effects, both acute and delayed	: See Section 11 for more detailed information on health effects and symptoms.

#### Section: 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	: None known.
Specific hazards during firefighting	: Not flammable or combustible.
Hazardous combustion products	: Decomposition products may include the following materials: Carbon oxides nitrogen oxides (NOx) Oxides of phosphorus Hydrogen chloride
Special protective equipment for firefighters	: Use personal protective equipment.
Specific extinguishing methods	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire

## SAFETY DATA SHEET

### 3D TRASAR™ 3DT222

and/or explosion do not breathe fumes.

#### Section: 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Flush away traces with water.

#### Section: 7. HANDLING AND STORAGE

- Advice on safe handling : Do not ingest. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Wash hands thoroughly after handling. Use only with adequate ventilation. Do not mix with bleach or other chlorinated products – will cause chlorine gas.
- Conditions for safe storage : Keep away from strong bases. Keep out of reach of children. Keep container tightly closed. Store in suitable labelled containers.
- Suitable material : The following compatibility data is suggested based on similar product data and/or industry experience: Compatibility with Plastic Materials can vary; we therefore recommend that compatibility is tested prior to use.
- Unsuitable material : not determined

#### Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

##### Components with workplace control parameters

Components	CAS-No.	Form of exposure	Permissible concentration	Basis
Phosphoric Acid	7664-38-2	TWA	1 mg/m3	ACGIH
		STEL	3 mg/m3	ACGIH
		TWA	1 mg/m3	NIOSH REL
		STEL	3 mg/m3	NIOSH REL
		TWA	1 mg/m3	OSHA Z1
Hydrochloric Acid	7647-01-0	Ceiling	2 ppm	ACGIH
		Ceiling	5 ppm 7 mg/m3	NIOSH REL
		C	5 ppm 7 mg/m3	OSHA Z1
Zinc Chloride	7646-85-7	TWA (Fumes)	1 mg/m3	OSHA Z1
		TWA (Fumes)	1 mg/m3	ACGIH



## SAFETY DATA SHEET

### 3D TRASAR™ 3DT222

		STEL (Fumes)	2 mg/m3	ACGIH
		TWA (Fumes)	1 mg/m3	NIOSH REL
		STEL (Fumes)	2 mg/m3	NIOSH REL
2-Phosphono-1,2,4-Butanetricarboxylic Acid	37971-36-1	TWA (Aerosol.)	10 mg/m3	AIHA WEEL

Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

#### Personal protective equipment

Eye protection : Safety goggles  
Face-shield

Hand protection : Wear the following personal protective equipment:  
Standard glove type.  
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection : Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing

Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

#### Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid

Colour : Clear, yellow to amber

Odour : Acidic

Flash point : does not flash

pH : < 1.60,(100 %)

Odour Threshold : no data available

Melting point/freezing point : Freezing Point: -11.67 °C

Initial boiling point and boiling range : no data available

Evaporation rate : no data available

Flammability (solid, gas) : no data available

Upper explosion limit : no data available

Lower explosion limit : no data available

Vapour pressure : 25.8 mm Hg, (37.8 °C),

Relative vapour density : no data available

## SAFETY DATA SHEET

### 3D TRASAR™ 3DT222

Relative density	: 1.114, (25.0 °C),
Density	: 1.102 g/cm <sup>3</sup> , 9.2 lb/gal
Water solubility	: completely soluble
Solubility in other solvents	: no data available
Partition coefficient: n-octanol/water	: no data available
Auto-ignition temperature	: no data available
Thermal decomposition	: no data available
Viscosity, dynamic	: 20 mPa.s (25 °C)
Viscosity, kinematic	: 3.2 - 4 mm <sup>2</sup> /s (20 °C)
Molecular weight	: no data available
VOC	: no data available

#### Section: 10. STABILITY AND REACTIVITY

Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Do not mix with bleach or other chlorinated products – will cause chlorine gas.
Conditions to avoid	: Extremes of temperature
Incompatible materials	: Strong bases
Hazardous decomposition products	: In case of fire, hazardous decomposition products may be produced such as: Carbon oxides nitrogen oxides (NO <sub>x</sub> ) Sulphur oxides Oxides of phosphorus HCl Gives off hydrogen by reaction with metals.

#### Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

##### Potential Health Effects

Eyes	: Causes serious eye damage.
Skin	: Causes severe skin burns.
Ingestion	: Causes digestive tract burns.
Inhalation	: May cause nose, throat, and lung irritation.
Chronic Exposure	: Health injuries are not known or expected under normal use.

## SAFETY DATA SHEET

### 3D TRASAR™ 3DT222

#### Experience with human exposure

Eye contact	: Redness, Pain, Corrosion
Skin contact	: Redness, Pain, Corrosion
Ingestion	: Corrosion, Abdominal pain
Inhalation	: Respiratory irritation, Cough

#### Toxicity

##### Product

Acute oral toxicity	: no data available
Acute inhalation toxicity	: no data available
Acute dermal toxicity	: no data available
Skin corrosion/irritation	: no data available
Serious eye damage/eye irritation	: no data available
Respiratory or skin sensitization	: no data available
Carcinogenicity	: no data available
Reproductive effects	: no data available
Germ cell mutagenicity	: no data available
Teratogenicity	: no data available
STOT - single exposure	: no data available
STOT - repeated exposure	: no data available
Aspiration toxicity	: no data available

##### **Components**

Acute oral toxicity	: Phosphoric Acid LD50 rat: > 2,600 mg/kg Zinc Chloride LD50 rat: 740 mg/kg 2-Phosphono-1,2,4-Butanetricarboxylic Acid LD50 rat: > 6,500 mg/kg
---------------------	---

##### **Components**

Acute inhalation toxicity	: Hydrochloric Acid LC50 rat: 3789 ppm Exposure time: 4 h Test atmosphere: gas
---------------------------	---

##### **Components**

Acute dermal toxicity	: Phosphoric Acid LD50 rabbit: > 2,000 mg/kg
-----------------------	---

## SAFETY DATA SHEET

**3D TRASAR™ 3DT222**

### Section: 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

Environmental Effects : Toxic to aquatic life with long lasting effects.

#### Product

Toxicity to fish : LC50 Oncorhynchus mykiss (rainbow trout): 10.21 mg/l  
Exposure time: 96 hrs  
Test substance: Product

NOEC Oncorhynchus mykiss (rainbow trout): 2.5 mg/l  
Exposure time: 96 hrs  
Test substance: Product

Toxicity to daphnia and other aquatic invertebrates : EC50 Ceriodaphnia dubia: 12.94 mg/l  
Exposure time: 48 hrs  
Test substance: Product

NOEC Ceriodaphnia dubia: 6.25 mg/l  
Exposure time: 48 hrs  
Test substance: Product

#### Components

Toxicity to algae : Phosphoric Acid  
EC50 Desmodesmus subspicatus (green algae): > 100 mg/l  
Exposure time: 72 h

2-Phosphono-1,2,4-Butanetricarboxylic Acid  
NOEC Desmodesmus subspicatus (green algae): 17.8 mg/l  
Exposure time: 72 h

#### Persistence and degradability

The organic portion of this preparation is expected to be inherently biodegradable.

Total Organic Carbon (TOC) : 40,000 mg/l

Chemical Oxygen Demand (COD): 430,000 mg/l

Biochemical Oxygen Demand (BOD):

Incubation Period	Value
5 d	689 mg/l

Test Descriptor
Product

#### Mobility

The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models.

If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages;

## SAFETY DATA SHEET

### 3D TRASAR™ 3DT222

Air	:	<5%
Water	:	30 - 50%
Soil	:	50 - 70%

The portion in water is expected to be soluble or dispersible.

#### Bioaccumulative potential

This preparation or material is not expected to bioaccumulate.

#### Other information

no data available

### Section: 13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it could meet the criteria of a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Before disposal, it should be determined if the waste meets the criteria of a hazardous waste.

Hazardous Waste: : D002

Disposal methods : The product should not be allowed to enter drains, water courses or the soil. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

### Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

The presence of an RQ component (Reportable Quantity for U.S. DOT) in this product causes it to be regulated with an additional description of RQ for road, or as Environmentally hazardous for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

#### Land transport (DOT)

Proper shipping name	:	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S.
Technical name(s)	:	Zinc Chloride, Hydrochloric Acid, Phosphoric Acid
UN/ID No.	:	UN 3264
Transport hazard class(es)	:	8
Packing group	:	III
Reportable Quantity (per package)	:	33,333 lbs
RQ Component	:	ZINC CHLORIDE

#### Air transport (IATA)

Proper shipping name	:	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S.
Technical name(s)	:	Zinc Chloride, Hydrochloric Acid, Phosphoric Acid

## SAFETY DATA SHEET

### 3D TRASAR™ 3DT222

UN/ID No. : UN 3264  
Transport hazard class(es) : 8  
Packing group : III  
Reportable Quantity (per package) : 33,333 lbs  
RQ Component : ZINC CHLORIDE

#### Sea transport (IMDG/IMO)

Proper shipping name : CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S.  
Technical name(s) : Zinc Chloride, Hydrochloric Acid, Phosphoric Acid  
UN/ID No. : UN 3264  
Transport hazard class(es) : 8  
Packing group : III

\*Marine pollutant : Zinc Chloride

\* Note: This product is regulated as a Marine Pollutant when shipped by Rail or Highway (in bulk quantities), and when shipped by water in all quantities.

#### Section: 15. REGULATORY INFORMATION

**TSCA list** : No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

#### EPCRA - Emergency Planning and Community Right-to-Know Act

##### CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Zinc Chloride	7646-85-7	1000	33333

##### SARA 304 Extremely Hazardous Substances Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Hydrochloric Acid	7647-01-0	5000	132030

**SARA 311/312 Hazards** : Skin corrosion or irritation  
Serious eye damage or eye irritation

**SARA 302** :

Hydrochloric Acid 7647-01-0

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

Hydrochloric Acid	7647-01-0	1 - 5 %
Zinc Chloride	7646-85-7	1 - 5 %

## SAFETY DATA SHEET

### 3D TRASAR™ 3DT222

#### California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

#### INTERNATIONAL CHEMICAL CONTROL LAWS :

##### United States TSCA Inventory

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

##### Australia. Industrial Chemical (Notification and Assessment) Act

All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

##### Canadian Domestic Substances List (DSL)

The substance(s) in this preparation are included in or exempted from the Domestic Substance List (DSL).

##### Japan. ENCS - Existing and New Chemical Substances Inventory

All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Existing and New Chemical Substances list (ENCS).

##### Korea. Korean Existing Chemicals Inventory (KECI)

All substances in this product comply with the Chemical Control Act (CCA) and are listed on the Existing Chemicals List (ECL)

##### Philippines Inventory of Chemicals and Chemical Substances (PICCS)

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

##### China Inventory of Existing Chemical Substances

All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

##### Taiwan Chemical Substance Inventory

All substances in this product comply with the Taiwan Existing Chemical Substances Inventory (ECSI).

##### New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand

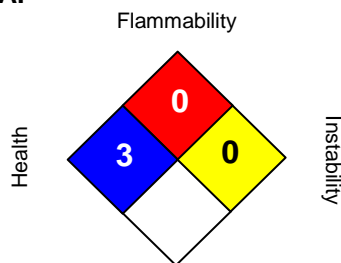
All substances in this product comply with the Hazardous Substances and New Organisms (HSNO) Act 1996, and are listed on or are exempt from the New Zealand Inventory of Chemicals.

#### Section: 16. OTHER INFORMATION

## SAFETY DATA SHEET

**3D TRASAR™ 3DT222**

### NFPA:



### HMIS III:

<b>HEALTH</b>	<b>3</b>
<b>FLAMMABILITY</b>	<b>0</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

Revision Date : 01/17/2019  
Version Number : 1.4  
Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. For additional copies of an SDS visit [www.nalco.com](http://www.nalco.com) and request access.



**Section: 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : NALCO® 7468

Other means of identification : Not applicable.

Recommended use : DEFOAMER

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : Nalco Company  
1601 W. Diehl Road  
Naperville, Illinois 60563-1198  
USA  
TEL: (630)305-1000

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 05/20/2014

**Section: 2. HAZARDS IDENTIFICATION**

**GHS Classification**

Not a hazardous substance or mixture.

**GHS Label element**

Precautionary Statements : **Prevention:**  
Wash hands thoroughly after handling.  
**Response:**  
Specific measures: consult MSDS Section 4.  
**Storage:**  
Store in accordance with local regulations.

**Other hazards** : None known.

**Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS**

No hazardous ingredients

**Section: 4. FIRST AID MEASURES**

In case of eye contact : Rinse with plenty of water. Get medical attention if symptoms occur.

In case of skin contact : Wash off with soap and plenty of water. Get medical attention if symptoms occur.

If swallowed : Rinse mouth. Get medical attention if symptoms occur.

If inhaled : Get medical attention if symptoms occur.

Protection of first-aiders : In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.

## SAFETY DATA SHEET

**NALCO® 7468**

Notes to physician : Treat symptomatically.

**See toxicological information (Section 11)**

### Section: 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : None known.
- Specific hazards during firefighting : Not flammable or combustible.
- Hazardous combustion products : Carbon oxides
- Special protective equipment for firefighters : Use personal protective equipment.
- Specific extinguishing methods : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

### Section: 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : No special environmental precautions required.
- Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

### Section: 7. HANDLING AND STORAGE

- Advice on safe handling : For personal protection see section 8. Wash hands after handling.
- Conditions for safe storage : Keep out of reach of children. Keep container tightly closed. Store in suitable labeled containers.
- Packaging material : Suitable material: Keep in properly labelled containers.  
Unsuitable material: not determined

### Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Contains no substances with occupational exposure limit values.



## SAFETY DATA SHEET

**NALCO® 7468**

Engineering measures : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

### Personal protective equipment

Eye protection : Safety glasses

Hand protection : Wear protective gloves.  
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection : Wear suitable protective clothing.

Respiratory protection : No personal respiratory protective equipment normally required.

Hygiene measures : Wash hands before breaks and immediately after handling the product.

### Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid

Colour : Off-white

Odour : None

Flash point : > 93.3 °C

pH : 7.5, 100 %  
Method: ASTM E 70

Odour Threshold : no data available

Melting point/freezing point : -5 °C

Initial boiling point and boiling range : no data available

Evaporation rate : similar to water

Flammability (solid, gas) : no data available

Upper explosion limit : no data available

Lower explosion limit : no data available

Vapour pressure : similar to water

Relative vapour density : no data available

Relative density : 0.99 - 1.03 (25 °C) ASTM D-1298

Density : no data available

Water solubility : completely soluble

Solubility in other solvents : no data available

Partition coefficient: n-octanol/water : no data available

Auto-ignition temperature : no data available

Thermal decomposition : Carbon oxides

Viscosity, dynamic : 300 - 1,000 mPa.s (25 °C)  
Method: ASTM D-2983

## SAFETY DATA SHEET

**NALCO® 7468**

Viscosity, kinematic : 300 - 1,100 mm<sup>2</sup>/s (25 °C)

VOC : no data available

### Section: 10. STABILITY AND REACTIVITY

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No dangerous reaction known under conditions of normal use.

Conditions to avoid : Extremes of temperature

Incompatible materials : Strong oxidizing agents

Hazardous decomposition products : Carbon oxides

### Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

#### Potential Health Effects

Eyes : Health injuries are not known or expected under normal use.

Skin : Health injuries are not known or expected under normal use.

Ingestion : Health injuries are not known or expected under normal use.

Inhalation : Health injuries are not known or expected under normal use.

Chronic Exposure : Health injuries are not known or expected under normal use.

#### Experience with human exposure

Eye contact : No symptoms known or expected.

Skin contact : No symptoms known or expected.

Ingestion : No symptoms known or expected.

Inhalation : No symptoms known or expected.

#### Toxicity

##### Product

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg

Acute inhalation toxicity : no data available

Acute dermal toxicity : no data available

Skin corrosion/irritation : no data available

## SAFETY DATA SHEET

**NALCO® 7468**

Serious eye damage/eye irritation	: no data available
Respiratory or skin sensitization	: no data available
Carcinogenicity	
IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
Reproductive effects	: no data available
Germ cell mutagenicity	: no data available
Teratogenicity	: no data available
STOT - single exposure	: no data available
STOT - repeated exposure	: no data available
Aspiration toxicity	: no data available

### Section: 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

Environmental Effects : This product has no known ecotoxicological effects.

#### Product

Toxicity to fish	: LC50 Rainbow Trout: > 1,000 mg/l Exposure time: 96 hrs Test substance: Product
	LC50 Fathead Minnow: > 1,000 mg/l Exposure time: 96 hrs Test substance: Product
Toxicity to daphnia and other aquatic invertebrates	: LC50 Daphnia magna: 1,000 mg/l Exposure time: 48 hrs Test substance: Product
Toxicity to algae	: no data available

#### Persistence and degradability

The organic portion of this preparation is expected to be poorly biodegradable.



## SAFETY DATA SHEET

**NALCO® 7468**

Total Organic Carbon (TOC) : 27,000 mg/l

Chemical Oxygen Demand (COD): 120,000 mg/l

Biochemical Oxygen Demand (BOD):

Incubation Period  
5 d

Value  
9,240 mg/l

Test Descriptor  
Product

### Mobility

The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models. If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages;

Air	: <5%
Water	: 30 - 50%
Soil	: 50 - 70%

The portion in water is expected to be soluble or dispersible.

### Bioaccumulative potential

This preparation or material is not expected to bioaccumulate.

### Other information

no data available

## Section: 13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it is not a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261, since it does not have the characteristics of Subpart C, nor is it listed under Subpart D.

Disposal methods : Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

## Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

### Land transport (DOT)

Proper shipping name : PRODUCT IS NOT REGULATED DURING TRANSPORTATION

### Air transport (IATA)

## SAFETY DATA SHEET

**NALCO® 7468**

Proper shipping name : PRODUCT IS NOT REGULATED DURING  
TRANSPORTATION

### Sea Transport (IMDG/IMO)

Proper shipping name : PRODUCT IS NOT REGULATED DURING  
TRANSPORTATION

## Section: 15. REGULATORY INFORMATION

### EPCRA - Emergency Planning and Community Right-to-Know Act

#### CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

#### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : No SARA Hazards

**SARA 302** : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### California Prop 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

### INTERNATIONAL CHEMICAL CONTROL LAWS :

#### TOXIC SUBSTANCES CONTROL ACT (TSCA)

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

#### CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA)

The substance(s) in this preparation are included in or exempted from the Domestic Substance List (DSL).

#### AUSTRALIA

All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

#### CHINA

All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

#### EUROPE

The substances in this preparation have been reviewed for compliance with the EINECS or ELINCS inventories.

#### JAPAN

All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Existing and New Chemical Substances list (ENCS).



## SAFETY DATA SHEET

**NALCO® 7468**

### KOREA

All substances in this product comply with the Toxic Chemical Control Law (TCCL) and are listed on the Existing Chemicals List (ECL)

### NEW ZEALAND

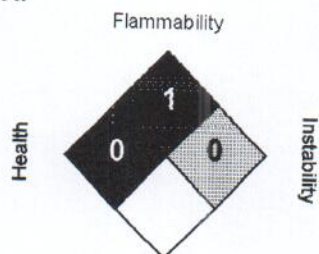
All substances in this product comply with the Hazardous Substances and New Organisms (HSNO) Act 1996, and are listed on or are exempt from the New Zealand Inventory of Chemicals.

### PHILIPPINES

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

## Section: 16. OTHER INFORMATION

### NFPA:



### HMIS III:

HEALTH	0
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

Revision Date : 05/20/2014  
Version Number : 1.0  
Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

For additional copies of an MSDS visit [www.nalco.com](http://www.nalco.com) and request access.



**Section: 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : NALCO® 72350

Other means of identification : Not applicable.

Recommended use : CORROSION INHIBITOR

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : Nalco Company  
1601 W. Diehl Road  
Naperville, Illinois 60563-1198  
USA  
TEL: (630)305-1000

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 09/30/2014

**Section: 2. HAZARDS IDENTIFICATION**

**GHS Classification**

Flammable liquids : Category 3

Acute toxicity (Oral) : Category 4

Acute toxicity (Dermal) : Category 3

Skin corrosion : Category 1A

Serious eye damage/eye irritation : Category 1

Reproductive toxicity : Category 2

**GHS Label element**

Hazard pictograms :    

Signal Word : Danger

Hazard Statements : Flammable liquid and vapour.  
Harmful if swallowed.  
Toxic in contact with skin.  
Causes severe skin burns and eye damage.  
Suspected of damaging fertility or the unborn child.

Precautionary Statements : **Prevention:**  
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ ventilating/ lighting/ equipment. Use only non-sparking tools. Take precautionary

# SAFETY DATA SHEET

**NALCO® 72350**

measures against static discharge. Wash skin thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/ protective clothing/ eye protection/ face protection. Use personal protective equipment as required.

**Response:**

IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical advice/attention. Immediately call a POISON CENTER or doctor/ physician. Wash contaminated clothing before reuse. In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

**Storage:**

Store in a well-ventilated place. Keep cool. Store locked up.

**Disposal:**

Dispose of contents/ container to an approved waste disposal plant.

**Other hazards** : None known.

## Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Concentration: (%)
Cyclohexylamine	108-91-8	30 - 60

## Section: 4. FIRST AID MEASURES

In case of eye contact	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
In case of skin contact	: Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.
If swallowed	: Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.
If inhaled	: Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.
Protection of first-aiders	: In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.
Notes to physician	: Treat symptomatically.

**See toxicological information (Section 11)**

## Section: 5. FIREFIGHTING MEASURES

## SAFETY DATA SHEET

### NALCO® 72350

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Fire Hazard  
Keep away from heat and sources of ignition.  
Flash back possible over considerable distance.  
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
- Hazardous combustion products : Carbon oxides nitrogen oxides (NOx)
- Special protective equipment for firefighters : Use personal protective equipment.
- Specific extinguishing methods : Use water spray to cool unopened containers. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

#### Section: 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Ensure adequate ventilation. Remove all sources of ignition. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Eliminate all ignition sources if safe to do so. Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

#### Section: 7. HANDLING AND STORAGE

- Advice on safe handling : Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Do not ingest. Keep away from fire, sparks and heated surfaces. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Wash hands thoroughly after handling. Use only with adequate ventilation.
- Conditions for safe storage : Keep away from heat and sources of ignition. Keep in a cool, well-ventilated place. Do not store near acids. Keep away from oxidizing agents. Keep out of reach of children. Keep container tightly closed. Store in suitable labeled containers.

## SAFETY DATA SHEET

**NALCO® 72350**

- Suitable material : The following compatibility data is suggested based on similar product data and/or industry experience: Compatibility with Plastic Materials can vary; we therefore recommend that compatibility is tested prior to use.
- Unsuitable material : The following compatibility data is suggested based on similar product data and/or industry experience: Do not use aluminum or mild steel., Copper, Zinc

### Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Form of exposure	Permissible concentration	Basis
Cyclohexylamine	108-91-8	TWA	10 ppm	ACGIH
		TWA	10 ppm 40 mg/m <sup>3</sup>	NIOSH REL

- Engineering measures : Effective exhaust ventilation system Maintain air concentrations below occupational exposure standards.

#### Personal protective equipment

- Eye protection : Safety goggles  
Face-shield
- Hand protection : Wear the following personal protective equipment:  
Standard glove type.  
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Skin protection : Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing
- Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use.  
Wash face, hands and any exposed skin thoroughly after handling.  
Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

### Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : Liquid
- Colour : colourless
- Odour : odourless
- Flash point : 60 °C  
Method: ASTM D 93, Pensky-Martens closed cup
- pH : 12.1, 100 %  
Method: ASTM E 70

## SAFETY DATA SHEET

**NALCO® 72350**

Odour Threshold	: no data available
Melting point/freezing point	: no data available
Initial boiling point and boiling range	: no data available
Evaporation rate	: no data available
Flammability (solid, gas)	: no data available
Upper explosion limit	: no data available
Lower explosion limit	: no data available
Vapour pressure	: no data available
Relative vapour density	: no data available
Relative density	: 0.95 - 0.97 (25 °C) ASTM D-1298
Density	: 0.95 - 0.97 g/cm <sup>3</sup> 7.9 - 8.1 lb/gal
Water solubility	: completely soluble
Solubility in other solvents	: no data available
Partition coefficient: n-octanol/water	: no data available
Auto-ignition temperature	: no data available
Thermal decomposition	: Carbon oxides nitrogen oxides (NO <sub>x</sub> )
Viscosity, dynamic	: no data available
Viscosity, kinematic	: no data available
VOC	: 39.8 %

### Section: 10. STABILITY AND REACTIVITY

Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: Contact with strong acids (e.g. sulfuric, phosphoric, nitric, hydrochloric, chromic, sulfonic) may generate heat, splattering or boiling and toxic vapors. Contact with strong oxidizers (e.g. chlorine, peroxides, chromates, nitric acid, perchlorate, concentrated oxygen, permanganate) may generate heat, fires, explosions and/or toxic vapors. Avoid contact with SO <sub>2</sub> or acidic bisulfite products, which may react to form visible airborne amine salt particles. Certain amines in contact with nitrous acid, organic or inorganic nitrites or atmospheres with high nitrous oxide concentrations may produce N-nitrosamines, many of which are cancer-causing agents to laboratory animals.
Hazardous decomposition products	: Oxides of carbon Oxides of nitrogen

### Section: 11. TOXICOLOGICAL INFORMATION

## SAFETY DATA SHEET

**NALCO® 72350**

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

### Potential Health Effects

Eyes : Causes serious eye damage.

Skin : Toxic in contact with skin. Causes severe skin burns.

Ingestion : Harmful if swallowed. Causes digestive tract burns.

Inhalation : May cause nose, throat, and lung irritation.

Chronic Exposure : Health injuries are not known or expected under normal use.

### Experience with human exposure

Eye contact : Redness, Pain, Corrosion

Skin contact : Redness, Pain, Corrosion

Ingestion : Corrosion, Abdominal pain

Inhalation : Respiratory irritation, Cough

### Toxicity

#### Product

Acute oral toxicity : LD50 rat: 319 mg/kg  
Test substance: Product

Acute inhalation toxicity : no data available

Acute dermal toxicity : rabbit: 1,286 mg/kg  
Test substance: Product

Acute toxicity estimate : 695.98 mg/kg

Skin corrosion/irritation : Result: 8.0  
Method: Draize Test  
Test substance: Product

Serious eye damage/eye irritation : Result: 110.0  
Method: Draize Test  
Test substance: Product

Respiratory or skin sensitization : no data available

Carcinogenicity : no data available

Reproductive effects : Prolonged exposure to cyclohexylamine in the diet has produced reproductive effects in rats. The relevance to



## SAFETY DATA SHEET

**NALCO® 72350**

humans is unknown.

Germ cell mutagenicity	:	A mutagenicity test battery on cyclohexylamine was inconclusive. In a short-term test, cyclohexylamine caused mutation in human white blood cells.
Teratogenicity	:	no data available
STOT - single exposure	:	no data available
STOT - repeated exposure	:	no data available
Aspiration toxicity	:	no data available

### Section: 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

Environmental Effects : Harmful to aquatic life.

#### Product

Toxicity to fish : LC50 *Oncorhynchus mykiss* (rainbow trout): 55.1 mg/l  
Exposure time: 96 hrs  
Test substance: Product

LC50 *Lepomis macrochirus* (Bluegill sunfish): > 1,000 mg/l  
Exposure time: 96 hrs  
Test substance: Product

LC50 *Oncorhynchus mykiss* (rainbow trout): > 1,000 mg/l  
Exposure time: 96 hrs  
Test substance: Product

#### Components

Toxicity to daphnia and other aquatic invertebrates : Cyclohexylamine  
EC50 *Daphnia*: 36.3 mg/l  
Exposure time: 48 h

#### Persistence and degradability

The organic portion of this preparation is expected to be readily biodegradable.

Chemical Oxygen Demand (COD): 637,000 mg/l

Biochemical Oxygen Demand (BOD):		
Incubation Period	Value	Test Descriptor
	2,800 mg/l	

#### Mobility

The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models.

## SAFETY DATA SHEET

### NALCO® 72350

If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages;

Air	: <5%
Water	: 30 - 50%
Soil	: 50 - 70%

The portion in water is expected to be soluble or dispersible.

#### Bioaccumulative potential

This preparation or material is not expected to bioaccumulate.

#### Other information

no data available

### Section: 13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it could meet the criteria of a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Before disposal, it should be determined if the waste meets the criteria of a hazardous waste.

Hazardous Waste: : D001, D002

Disposal methods : The product should not be allowed to enter drains, water courses or the soil. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

### Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

#### Land transport (DOT)

Proper shipping name	: CYCLOHEXYLAMINE SOLUTION
Technical name(s)	:
UN/ID No.	: UN 2357
Transport hazard class(es)	: 8, 3
Packing group	: II

#### Air transport (IATA)

Proper shipping name	: CYCLOHEXYLAMINE SOLUTION
Technical name(s)	:
UN/ID No.	: UN 2357
Transport hazard class(es)	: 8, 3
Packing group	: II

#### Sea transport (IMDG/IMO)

## SAFETY DATA SHEET

**NALCO® 72350**

Proper shipping name : CYCLOHEXYLAMINE SOLUTION  
Technical name(s) :  
UN/ID No. : UN 2357  
Transport hazard class(es) : 8, 3  
Packing group : II

### Section: 15. REGULATORY INFORMATION

#### EPCRA - Emergency Planning and Community Right-to-Know Act

##### CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

##### SARA 304 Extremely Hazardous Substances Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Cyclohexylamine	108-91-8	10000	25126

**SARA 311/312 Hazards** : Fire Hazard  
Acute Health Hazard  
Chronic Health Hazard

**SARA 302** : The following components are subject to reporting levels established by SARA Title III, Section 302:  
Cyclohexylamine 108-91-8 39.8 %

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### California Prop 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

#### INTERNATIONAL CHEMICAL CONTROL LAWS :

##### TOXIC SUBSTANCES CONTROL ACT (TSCA)

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

##### CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA)

The substance(s) in this preparation are included in or exempted from the Domestic Substance List (DSL).

##### AUSTRALIA

All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

##### CHINA

All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

## SAFETY DATA SHEET

**NALCO® 72350**

### EUROPE

The substances in this preparation have been reviewed for compliance with the EINECS or ELINCS inventories.

### JAPAN

All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Existing and New Chemical Substances list (ENCS).

### KOREA

All substances in this product comply with the Toxic Chemical Control Law (TCCL) and are listed on the Existing Chemicals List (ECL)

### NEW ZEALAND

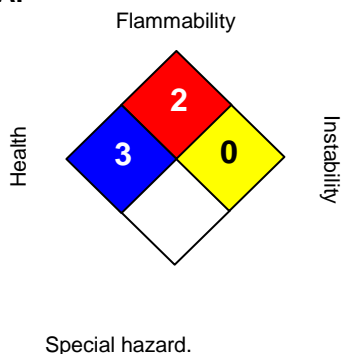
All substances in this product comply with the Hazardous Substances and New Organisms (HSNO) Act 1996, and are listed on or are exempt from the New Zealand Inventory of Chemicals.

### PHILIPPINES

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

## Section: 16. OTHER INFORMATION

### NFPA:



### HMIS III:

<b>HEALTH</b>	<b>3*</b>
<b>FLAMMABILITY</b>	<b>2</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

Revision Date : 09/30/2014  
Version Number : 1.0  
Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

For additional copies of an MSDS visit [www.nalco.com](http://www.nalco.com) and request access.

## SAFETY DATA SHEET

**NALCO® BT-4000**

### Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : NALCO® BT-4000

Other means of identification : Not applicable.

Recommended use : BOILER WATER TREATMENT

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : Nalco Company  
1601 W. Diehl Road  
Naperville, Illinois 60563-1198  
USA  
TEL: (630)305-1000

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 04/05/2017

### Section: 2. HAZARDS IDENTIFICATION

#### GHS Classification

Skin corrosion : Category 1B  
Serious eye damage : Category 1

#### GHS Label element

Hazard pictograms :



Signal Word : Danger

Hazard Statements : Causes severe skin burns and eye damage.

Precautionary Statements : **Prevention:**  
Wear protective gloves/ protective clothing/ eye protection/ face protection.  
**Response:**  
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair):  
Take off immediately all contaminated clothing. Rinse skin with water/shower. IF  
INHALED: Remove person to fresh air and keep comfortable for breathing.  
Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with  
water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.

**Disposal:**  
Dispose of contents/ container to an approved waste disposal plant.

Other hazards : None known.

## SAFETY DATA SHEET

**NALCO® BT-4000**

### Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Concentration: (%)
Sodium Hydroxide	1310-73-2	1 - 5

### Section: 4. FIRST AID MEASURES

In case of eye contact	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
In case of skin contact	: Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.
If swallowed	: Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.
If inhaled	: Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.
Protection of first-aiders	: In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.
Notes to physician	: Treat symptomatically.
Most important symptoms and effects, both acute and delayed	: See Section 11 for more detailed information on health effects and symptoms.

### Section: 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	: None known.
Specific hazards during firefighting	: Not flammable or combustible.
Hazardous combustion products	: Decomposition products may include the following materials: Carbon oxides nitrogen oxides (NOx) Sulphur oxides Oxides of phosphorus
Special protective equipment for firefighters	: Use personal protective equipment.
Specific extinguishing methods	: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

### Section: 6. ACCIDENTAL RELEASE MEASURES



## SAFETY DATA SHEET

### NALCO® BT-4000

- Personal precautions, protective equipment and emergency procedures : Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Flush away traces with water.

### Section: 7. HANDLING AND STORAGE

- Advice on safe handling : Do not ingest. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Wash hands thoroughly after handling. Use only with adequate ventilation.
- Conditions for safe storage : Do not store near acids. Keep out of reach of children. Keep container tightly closed. Store in suitable labelled containers.
- Suitable material : The following compatibility data is suggested based on similar product data and/or industry experience: Compatibility with Plastic Materials can vary; we therefore recommend that compatibility is tested prior to use.
- Unsuitable material : not determined

### Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Form of exposure	Permissible concentration	Basis
Sodium Hydroxide	1310-73-2	Ceiling	2 mg/m <sup>3</sup>	ACGIH
		Ceiling	2 mg/m <sup>3</sup>	NIOSH REL
		TWA	2 mg/m <sup>3</sup>	OSHA Z1

- Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

#### Personal protective equipment

- Eye protection : Safety goggles  
Face-shield
- Hand protection : Wear the following personal protective equipment:  
Standard glove type.  
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Skin protection : Personal protective equipment comprising: suitable protective gloves, safety

## SAFETY DATA SHEET

### NALCO® BT-4000

goggles and protective clothing

- Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

#### Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : Liquid
- Colour : colourless
- Odour : odourless
- Flash point : > 93.3 °C, Method: ASTM D 93, Pensky-Martens closed cup
- pH : 13.6,(100 %), Method: ASTM E 70
- Odour Threshold : no data available
- Melting point/freezing point : FREEZING POINT: < 1 °C, ASTM D-1177
- Initial boiling point and boiling range : no data available
- Evaporation rate : no data available
- Flammability (solid, gas) : no data available
- Upper explosion limit : no data available
- Lower explosion limit : no data available
- Vapour pressure : no data available
- Relative vapour density : no data available
- Relative density : 1.09, (25 °C), ASTM D-1298
- Density : 9.1 lb/gal
- Water solubility : completely soluble
- Solubility in other solvents : no data available
- Partition coefficient: n-octanol/water : no data available
- Auto-ignition temperature : no data available
- Thermal decomposition temperature : no data available
- Viscosity, dynamic : < 4 mPa.s (22 °C), Method: ASTM D 2983
- Viscosity, kinematic : no data available
- Molecular weight : no data available
- VOC : no data available

#### Section: 10. STABILITY AND REACTIVITY

## SAFETY DATA SHEET

**NALCO® BT-4000**

Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: None known.
Incompatible materials	: Strong acids
Hazardous decomposition products	: Decomposition products may include the following materials: Carbon oxides nitrogen oxides (NOx) Sulphur oxides Oxides of phosphorus

### Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

#### Potential Health Effects

Eyes	: Causes serious eye damage.
Skin	: Causes severe skin burns.
Ingestion	: Causes digestive tract burns.
Inhalation	: May cause nose, throat, and lung irritation.
Chronic Exposure	: Health injuries are not known or expected under normal use.

#### Experience with human exposure

Eye contact	: Redness, Pain, Corrosion
Skin contact	: Redness, Pain, Corrosion
Ingestion	: Corrosion, Abdominal pain
Inhalation	: Respiratory irritation, Cough

#### Toxicity

##### Product

Acute oral toxicity	: Acute toxicity estimate: > 5,000 mg/kg
Acute inhalation toxicity	: no data available
Acute dermal toxicity	: no data available
Skin corrosion/irritation	: no data available
Serious eye damage/eye irritation	: no data available

## SAFETY DATA SHEET

### NALCO® BT-4000

Respiratory or skin sensitization : no data available

Carcinogenicity : no data available

Reproductive effects : no data available

Germ cell mutagenicity : no data available

Teratogenicity : no data available

STOT - single exposure : no data available

STOT - repeated exposure : no data available

Aspiration toxicity : no data available

### Section: 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

Environmental Effects : This product has no known ecotoxicological effects.

#### Product

Toxicity to fish : LC50 Oncorhynchus mykiss (rainbow trout): > 5,000 mg/l  
Exposure time: 96 hrs  
Test substance: Product

NOEC Oncorhynchus mykiss (rainbow trout): 5,000 mg/l  
Exposure time: 96 hrs  
Test substance: Product

Toxicity to daphnia and other aquatic invertebrates : EC50 Daphnia magna (Water flea): 3,750 mg/l  
Exposure time: 48 hrs  
Test substance: Product

NOEC Daphnia magna (Water flea): 2,500 mg/l  
Exposure time: 48 hrs  
Test substance: Product

#### Persistence and degradability

Greater than 95% of this product consists of inorganic substances for which a biodegradation value is not applicable.

Chemical Oxygen Demand (COD): 38 mg/l

#### Mobility

The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models.

If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages;

Air : <5%

## SAFETY DATA SHEET

### NALCO® BT-4000

Water : 30 - 50%  
Soil : 50 - 70%

The portion in water is expected to be soluble or dispersible.

#### Bioaccumulative potential

This preparation or material is not expected to bioaccumulate.

#### Other information

no data available

### Section: 13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it could meet the criteria of a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Before disposal, it should be determined if the waste meets the criteria of a hazardous waste.

Hazardous Waste: : D002

Disposal methods : Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

### Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

The presence of an RQ component (Reportable Quantity for U.S. DOT) in this product causes it to be regulated with an additional description of RQ for road, or as Environmentally hazardous for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

#### Land transport (DOT)

Proper shipping name : SODIUM HYDROXIDE SOLUTION  
Technical name(s) : Sodium Hydroxide  
UN/ID No. : UN 1824  
Transport hazard class(es) : 8  
Packing group : III  
Reportable Quantity (per package) : 26,315 lbs  
RQ Component : SODIUM HYDROXIDE

#### Air transport (IATA)

Proper shipping name : SODIUM HYDROXIDE SOLUTION  
Technical name(s) : Sodium Hydroxide  
UN/ID No. : UN 1824  
Transport hazard class(es) : 8

## SAFETY DATA SHEET

**NALCO® BT-4000**

Packing group : III  
Reportable Quantity (per package) : 26,315 lbs  
RQ Component : SODIUM HYDROXIDE

### Sea transport (IMDG/IMO)

Proper shipping name : SODIUM HYDROXIDE SOLUTION  
Technical name(s) : Sodium Hydroxide  
UN/ID No. : UN 1824  
Transport hazard class(es) : 8  
Packing group : III

## Section: 15. REGULATORY INFORMATION

**TSCA list** : No substances are subject to a Significant New Use Rule.  
No substances are subject to TSCA 12(b) export notification requirements.

### EPCRA - Emergency Planning and Community Right-to-Know Act

#### CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Sodium Hydroxide	1310-73-2	1000	26312

#### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Acute Health Hazard

**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### California Prop 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

## INTERNATIONAL CHEMICAL CONTROL LAWS :

#### United States TSCA Inventory

On TSCA Inventory

#### Canadian Domestic Substances List (DSL)

The substance(s) in this preparation are included in or exempted from the Domestic Substance List (DSL).

#### China Inventory of Existing Chemical Substances



## SAFETY DATA SHEET

### NALCO® BT-4000

All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

#### Philippines Inventory of Chemicals and Chemical Substances (PICCS)

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

#### Korea. Korean Existing Chemicals Inventory (KECI)

All substances in this product comply with the Chemical Control Act (CCA) and are listed on the Existing Chemicals List (ECL)

#### New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand

not determined

#### Japan. ENCS - Existing and New Chemical Substances Inventory

All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Existing and New Chemical Substances list (ENCS).

#### Australia. Industrial Chemical (Notification and Assessment) Act

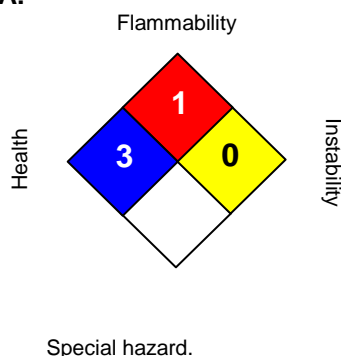
All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

#### Taiwan Chemical Substance Inventory

All substances in this product comply with the Taiwan Existing Chemical Substances Inventory (ECSI).

### Section: 16. OTHER INFORMATION

#### NFPA:



#### HMIS III:

HEALTH	3
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

Revision Date : 04/05/2017  
Version Number : 1.1  
Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality

## SAFETY DATA SHEET

**NALCO® BT-4000**

specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. For additional copies of an SDS visit [www.nalco.com](http://www.nalco.com) and request access.

**SAFETY DATA SHEET**

PRODUCT

**EC1304A**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**PRODUCT NAME : **EC1304A**

APPLICATION : CORROSION INHIBITOR

COMPANY IDENTIFICATION :  
Nalco Company  
1601 W. Diehl Road  
Naperville, Illinois  
60563-1198

EMERGENCY TELEPHONE NUMBER(S) : (800) 424-9300 (24 Hours) CHEMTREC

NFPA 704M/HMIS RATING

HEALTH : 2 / 2 FLAMMABILITY : 2 / 2 INSTABILITY : 0 / 0 OTHER :  
0 = Insignificant 1 = Slight 2 = Moderate 3 = High 4 = Extreme \* = Chronic Health Hazard**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Our hazard evaluation has identified the following chemical substance(s) as hazardous. Consult Section 15 for the nature of the hazard(s).

Hazardous Substance(s)	CAS NO	% (w/w)
Thioglycolic Acid	68-11-1	1.0 - 5.0
Imidazoline Salts	Proprietary	5.0 - 10.0
Quaternary ammonium compound	Proprietary	1.0 - 5.0

**3. HAZARDS IDENTIFICATION****\*\*EMERGENCY OVERVIEW\*\*****WARNING**

Combustible. Irritating to eyes and skin.

Keep away from heat. Keep away from sources of ignition - No smoking. Keep container tightly closed. Do not get in eyes, on skin, on clothing. Do not take internally. Avoid breathing vapor. Use with adequate ventilation. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. After contact with skin, wash immediately with plenty of water.

Wear suitable protective clothing.

Combustible Liquid; may form combustible mixtures at or above the flash point. Empty product containers may contain product residue. Do not pressurize, cut, heat, weld, or expose containers to flame or other sources of ignition. May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) and sulfur (SOx) under fire conditions. May evolve ammonia under fire conditions.

PRIMARY ROUTES OF EXPOSURE :

Eye, Skin, Inhalation

**Nalco Company** 1601 W. Diehl Road • Naperville, Illinois 60563-1198 • (630)305-1000For additional copies of an MSDS visit [www.nalco.com](http://www.nalco.com) and request access.



## SAFETY DATA SHEET

PRODUCT

**EC1304A**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

### HUMAN HEALTH HAZARDS - ACUTE :

#### EYE CONTACT :

Can cause moderate irritation.

#### SKIN CONTACT :

Can cause moderate irritation.

#### INGESTION :

Not a likely route of exposure. There may be irritation to the gastro-intestinal tract.

#### INHALATION :

May cause irritation of mucous membranes.

#### AGGRAVATION OF EXISTING CONDITIONS :

A review of available data does not identify any worsening of existing conditions.

## 4. FIRST AID MEASURES

#### EYE CONTACT :

Get immediate medical attention. Immediately flush eye with water for at least 15 minutes while holding eyelids open.

#### SKIN CONTACT :

Get immediate medical attention. Immediately flush with plenty of water for at least 15 minutes.

#### INGESTION :

Get immediate medical attention. Do not induce vomiting without medical advice. If conscious, washout mouth and give water to drink. If reflexive vomiting occurs, rinse mouth and repeat administration of water.

#### INHALATION :

Remove to fresh air, treat symptomatically. Get immediate medical attention.

#### NOTE TO PHYSICIAN :

Probable mucosal damage may contraindicate the use of gastric lavage. Based on the individual reactions of the patient, the physician's judgement should be used to control symptoms and clinical condition.

## 5. FIRE FIGHTING MEASURES

FLASH POINT : 181.4 °F / 83 °C ( PMCC )

#### EXTINGUISHING MEDIA :

Dry powder, Carbon dioxide, Foam, Other extinguishing agent suitable for Class B fires, For large fires, use water spray or fog, thoroughly drenching the burning material.

Keep containers cool by spraying with water.



## SAFETY DATA SHEET

PRODUCT

**EC1304A**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

### FIRE AND EXPLOSION HAZARD :

Combustible Liquid; may form combustible mixtures at or above the flash point. Empty product containers may contain product residue. Do not pressurize, cut, heat, weld, or expose containers to flame or other sources of ignition. May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) and sulfur (SOx) under fire conditions. May evolve ammonia under fire conditions.

### SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTING :

In case of fire, wear a full face positive-pressure self contained breathing apparatus and protective suit.

## 6. ACCIDENTAL RELEASE MEASURES

### PERSONAL PRECAUTIONS :

Restrict access to area as appropriate until clean-up operations are complete. Ensure clean-up is conducted by trained personnel only. Ventilate spill area if possible. Do not touch spilled material. Stop or reduce any leaks if it is safe to do so. Remove sources of ignition. Use personal protective equipment recommended in Section 8 (Exposure Controls/Personal Protection). Notify appropriate government, occupational health and safety and environmental authorities.

### METHODS FOR CLEANING UP :

**SMALL SPILLS:** Soak up spill with absorbent material. Place residues in a suitable, covered, properly labeled container. Wash affected area. **LARGE SPILLS:** Contain liquid using absorbent material, by digging trenches or by diking. Reclaim into recovery or salvage drums or tank truck for proper disposal. Wash site of spillage thoroughly with water. Contact an approved waste hauler for disposal of contaminated recovered material. Dispose of material in compliance with regulations indicated in Section 13 (Disposal Considerations).

### ENVIRONMENTAL PRECAUTIONS :

Do not contaminate surface water.

## 7. HANDLING AND STORAGE

### HANDLING :

Do not get in eyes, on skin, on clothing. Do not take internally. Do not breathe vapors/gases/dust. Use with adequate ventilation. Avoid generating aerosols and mists. Keep away from acids and oxidizing agents. Do not use, store, spill or pour near heat, sparks or open flame. Keep the containers closed when not in use. Have emergency equipment (for fires, spills, leaks, etc.) readily available.

### STORAGE CONDITIONS :

Store the containers tightly closed. Store away from heat and sources of ignition. Use proper grounding procedures. Store separately from acids. Store separately from oxidizers. Avoid direct sunlight. At temperatures greater than 30°C a component of this product may degrade leading to the production of hydrogen sulfide (H<sub>2</sub>S).

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### OCCUPATIONAL EXPOSURE LIMITS :

Exposure guidelines have not been established for this product. Available exposure limits for the substance(s) are shown below.



## SAFETY DATA SHEET

PRODUCT

**EC1304A**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

Substance(s)		Basis	ppm	mg/m3	Non-Standard Unit
Thioglycolic Acid	Skin *	ACGIH/TWA	1		
	Skin *	NIOSH REL/TWA	1	4	
Isopropanol		ACGIH/TWA	200		
		ACGIH/STEL	400		
		NIOSH REL/TWA	400	980	
		NIOSH REL/STEL	500	1,225	
		OSHA Z1/TWA	400	980	

\* A skin notation refers to the potential significant contribution to overall exposure by the cutaneous route, including mucous membranes and the eyes.

### ENGINEERING MEASURES :

General ventilation is recommended. Use local exhaust ventilation if necessary to control airborne mist and vapor.

### RESPIRATORY PROTECTION :

Where concentrations in air may exceed the limits given in this section, the use of a half face filter mask or air supplied breathing apparatus is recommended. A suitable filter material depends on the amount and type of chemicals being handled. Consider the use of filter type: Multi-contaminant cartridge. with a Particulate pre-filter. In event of emergency or planned entry into unknown concentrations a positive pressure, full-facepiece SCBA should be used. If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.

### HAND PROTECTION :

When handling this product, the use of chemical gauntlets is recommended. The choice of work glove depends on work conditions and what chemicals are handled. Please contact the PPE manufacturer for advice on what type of glove material may be suitable. Gloves should be replaced immediately if signs of degradation are observed.

### SKIN PROTECTION :

Wear chemical resistant apron, chemical splash goggles, impervious gloves and boots. A full slicker suit is recommended if gross exposure is possible.

### EYE PROTECTION :

Wear a face shield with chemical splash goggles.

### HYGIENE RECOMMENDATIONS :

Use good work and personal hygiene practices to avoid exposure. Keep an eye wash fountain available. Keep a safety shower available. If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse. Always wash thoroughly after handling chemicals. When handling this product never eat, drink or smoke.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE      Liquid

APPEARANCE          Clear





## SAFETY DATA SHEET

PRODUCT

**EC1304A**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

ODOR	Pungent
SPECIFIC GRAVITY	1.0 @ 60 °F / 15.6 °C
DENSITY	8.3 lb/gal
SOLUBILITY IN WATER	Complete
pH (100 %)	4
MELTING POINT	ASTM D-97 34.7 °F / 1.51 °C

Note: These physical properties are typical values for this product and are subject to change.

### 10. STABILITY AND REACTIVITY

#### STABILITY :

Stable under normal conditions. At temperatures greater than 30°C a component of this product may degrade leading to the production of hydrogen sulfide (H<sub>2</sub>S).

#### HAZARDOUS POLYMERIZATION :

Hazardous polymerization will not occur.

#### CONDITIONS TO AVOID :

Heat and sources of ignition including static discharges.

#### MATERIALS TO AVOID :

Contact with strong acids (e.g. sulfuric, phosphoric, nitric, hydrochloric, chromic, sulfonic) may generate heat, splattering or boiling and toxic vapors. Contact with strong oxidizers (e.g. chlorine, peroxides, chromates, nitric acid, perchlorate, concentrated oxygen, permanganate) may generate heat, fires, explosions and/or toxic vapors. Avoid contact with SO<sub>2</sub> or acidic bisulfite products, which may react to form visible airborne amine salt particles. Certain amines in contact with nitrous acid, organic or inorganic nitrites or atmospheres with high nitrous oxide concentrations may produce N-nitrosamines, many of which are cancer-causing agents to laboratory animals.

#### HAZARDOUS DECOMPOSITION PRODUCTS :

Under fire conditions: Oxides of carbon, Oxides of nitrogen, Oxides of sulfur, ammonia

### 11. TOXICOLOGICAL INFORMATION

No toxicity studies have been conducted on this product.

#### SENSITIZATION :

This product is not expected to be a sensitizer.

#### CARCINOGENICITY :

None of the substances in this product are listed as carcinogens by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) or the American Conference of Governmental Industrial Hygienists (ACGIH).

**SAFETY DATA SHEET****PRODUCT****EC1304A****EMERGENCY TELEPHONE NUMBER(S)****(800) 424-9300 (24 Hours) CHEMTREC****HUMAN HAZARD CHARACTERIZATION :**

Based on our hazard characterization, the potential human hazard is: High

**12. ECOLOGICAL INFORMATION****ECOTOXICOLOGICAL EFFECTS :**

The following values are estimated based on known component toxicity. The following results are for the product, unless otherwise indicated.

**Acute Fish Results :**

Species	Exposure	Test Type	Value	Test Descriptor
Fish	96 hrs	LC50	0.85 mg/l	Hazardous component ( Benzyl-(C12-C16 Linear Alkyl)-Dimethyl-Ammonium Chloride )
Fathead Minnow	96 hrs	LC50	3.5 mg/l	Product

**ACUTE INVERTEBRATE RESULTS :**

Species	Exposure	Test Type	Value	Test Descriptor
Ceriodaphnia dubia	48 hrs	LC50	3.4 mg/l	Product
Daphnia magna	48 hrs	EC50	0.02 mg/l	Hazardous component

**AQUATIC PLANT RESULTS :**

Species	Exposure	Test Type	Value	Test Descriptor
Algae	72 hrs	LC50	< 1 mg/l	Hazardous component ( Benzyl-(C12-C16 Linear Alkyl)-Dimethyl-Ammonium Chloride )

**PERSISTENCY AND DEGRADATION :**

The organic portion of this preparation is expected to be readily biodegradable.

**MOBILITY :**

The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models.

If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages;

Air	Water	Soil/Sediment
<5%	30 - 50%	50 - 70%

The portion in water is expected to be soluble or dispersible.

**Nalco Company** 1601 W. Diehl Road • Naperville, Illinois 60563-1198 • (630)305-1000For additional copies of an MSDS visit [www.nalco.com](http://www.nalco.com) and request access.



## SAFETY DATA SHEET

PRODUCT

**EC1304A**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

### BIOACCUMULATION POTENTIAL

Component substances have a low potential to bioconcentrate.

### ENVIRONMENTAL HAZARD AND EXPOSURE CHARACTERIZATION

Based on our hazard characterization, the potential environmental hazard is: Moderate

If released into the environment, see CERCLA/SUPERFUND in Section 15.

## 13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it is not a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261, since it does not have the characteristics of Subpart C, nor is it listed under Subpart D.

As a non-hazardous waste, it is not subject to federal regulation. Consult state or local regulation for any additional handling, treatment or disposal requirements. For disposal, contact a properly licensed waste treatment, storage, disposal or recycling facility.

## 14. TRANSPORT INFORMATION

The information in this section is for reference only and should not take the place of a shipping paper (bill of lading) specific to an order. Please note that the proper Shipping Name / Hazard Class may vary by packaging, properties, and mode of transportation. Typical Proper Shipping Names for this product are as follows.

### LAND TRANSPORT :

For Packages Less Than Or Equal To 119 Gallons:

Proper Shipping Name :

PRODUCT IS NOT REGULATED DURING  
TRANSPORTATION

For Packages Greater Than 119 Gallons:

Proper Shipping Name :

Technical Name(s) :

UN/ID No :

Hazard Class - Primary :

Packing Group :

Flash Point :

COMBUSTIBLE LIQUID, N.O.S.

Methanol

NA 1993

COMBUSTIBLE

III

83 °C / 181.4 °F

### AIR TRANSPORT (ICAO/IATA) :

Proper Shipping Name :

Technical Name(s) :

UN/ID No :

Hazard Class - Primary :

Packing Group :

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.

Benzyl-(C12-C16 Linear Alkyl)-Dimethyl-Ammonium Chloride  
UN 3082

9

III



## SAFETY DATA SHEET

PRODUCT

**EC1304A**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

### MARINE TRANSPORT (IMDG/IMO) :

Proper Shipping Name :	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Technical Name(s) :	Benzyl-(C12-C16 Linear Alkyl)-Dimethyl-Ammonium Chloride
UN/ID No :	UN 3082
Hazard Class - Primary :	9
Packing Group :	III
*Marine Pollutant :	Benzyl-(C12-C16 Linear Alkyl)-Dimethyl-Ammonium Chloride

\*Note: This product is regulated as a Marine Pollutant when shipped by Rail, Highway (in bulk quantities), or Air (if no other hazard class applies), and when shipped by water in all quantities.

## 15. REGULATORY INFORMATION

This section contains additional information that may have relevance to regulatory compliance. The information in this section is for reference only. It is not exhaustive, and should not be relied upon to take the place of an individualized compliance or hazard assessment. Nalco accepts no liability for the use of this information.

### NATIONAL REGULATIONS, USA :

#### OSHA HAZARD COMMUNICATION RULE, 29 CFR 1910.1200 :

Based on our hazard evaluation, the following substance(s) in this product is/are hazardous and the reason(s) is/are shown below.

Thioglycolic Acid : Corrosive, Toxic  
Imidazoline Salts : Irritant  
Quaternary ammonium compound : Corrosive

#### CERCLA/SUPERFUND, 40 CFR 302 :

Notification of spills of this product is not required.

SARA/SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (TITLE III) - SECTIONS 302, 311, 312, AND 313 :

#### SECTION 302 - EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355) :

This product does not contain substances listed in Appendix A and B as an Extremely Hazardous Substance.

#### SECTIONS 311 AND 312 - MATERIAL SAFETY DATA SHEET REQUIREMENTS (40 CFR 370) :

Our hazard evaluation has found this product to be hazardous. The product should be reported under the following indicated EPA hazard categories:

X	Immediate (Acute) Health Hazard
-	Delayed (Chronic) Health Hazard

**SAFETY DATA SHEET****PRODUCT****EC1304A****EMERGENCY TELEPHONE NUMBER(S)****(800) 424-9300 (24 Hours) CHEMTREC**

- X Fire Hazard  
- Sudden Release of Pressure Hazard  
- Reactive Hazard

Under SARA 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are: 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

**SECTION 313 - LIST OF TOXIC CHEMICALS (40 CFR 372) :**

This product does not contain substances on the List of Toxic Chemicals.

**TOXIC SUBSTANCES CONTROL ACT (TSCA) :**

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

**FEDERAL WATER POLLUTION CONTROL ACT, CLEAN WATER ACT, 40 CFR 401.15 / formerly Sec. 307, 40 CFR 116.4 / formerly Sec. 311 :**

This product may contain trace levels (<0.1% for carcinogens, <1% all other substances) of the following substance(s) listed under the regulation. Additional components may be unintentionally present at trace levels.

Substance(s)	Citations
• Benzyl Chloride	Sec. 311

**CLEAN AIR ACT, Sec. 112 (Hazardous Air Pollutants, as amended by 40 CFR 63), Sec. 602 (40 CFR 82, Class I and II Ozone Depleting Substances) :**

This product may contain trace levels (<0.1% for carcinogens, <1% all other substances) of the following substance(s) listed under the regulation. Additional components may be unintentionally present at trace levels.

Substance(s)	Citations
• Methanol • Benzyl Chloride	Sec. 112

**CALIFORNIA PROPOSITION 65 :**

This product contains the following substances which require warning under California Proposition 65. Additional components may be unintentionally present at trace levels.

Substance(s)	Concentration	EFFECTS
• Benzyl Chloride	< .1 %	Causes Cancer

**MICHIGAN CRITICAL MATERIALS :**

Substances listed under this regulation are not intentionally added or expected to be present in this product. Listed components may be present at trace levels.



## SAFETY DATA SHEET

PRODUCT

**EC1304A**

EMERGENCY TELEPHONE NUMBER(S)

(800) 424-9300 (24 Hours) CHEMTREC

### STATE RIGHT TO KNOW LAWS :

The following substances are disclosed for compliance with State Right to Know Laws:

Thioglycolic Acid

68-11-1

### INTERNATIONAL CHEMICAL CONTROL LAWS :

#### CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA) :

The substances in this preparation are listed on the Domestic Substances List (DSL), are exempt, or have been reported in accordance with the New Substances Notification Regulations.

#### AUSTRALIA

All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

#### CHINA

All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

#### EUROPE

The substances in this preparation have been reviewed for compliance with the EINECS or ELINCS inventories.

#### JAPAN

All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Existing and New Chemical Substances list (ENCS).

#### KOREA

All substances in this product comply with the Toxic Chemical Control Law (TCCL) and are listed on the Existing Chemicals List (ECL)

#### NEW ZEALAND

All substances in this product comply with the Hazardous Substances and New Organisms (HSNO) Act 1996, and are listed on or are exempt from the New Zealand Inventory of Chemicals.

#### PHILIPPINES

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

## 16. OTHER INFORMATION

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should





## SAFETY DATA SHEET

PRODUCT

**EC1304A**

EMERGENCY TELEPHONE NUMBER(S)

**(800) 424-9300 (24 Hours) CHEMTREC**

be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations. Please consult your local sales representative for any further information.

### REFERENCES

Hazardous Substances Data Bank, National Library of Medicine, Bethesda, Maryland (TOMES CPS™ CD-ROM Version), Micromedex, Inc., Englewood, CO.

IARC Monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Man, Geneva: World Health Organization, International Agency for Research on Cancer.

Integrated Risk Information System, U.S. Environmental Protection Agency, Washington, D.C. (TOMES CPS™ CD-ROM Version),  
Micromedex, Inc., Englewood, CO.

Annual Report on Carcinogens, National Toxicology Program, U.S. Department of Health and Human Services, Public Health Service.

Registry of Toxic Effects of Chemical Substances, National Institute for Occupational Safety and Health, Cincinnati, OH,  
(TOMES CPS™ CD-ROM Version), Micromedex, Inc., Englewood, CO.

The Teratogen Information System, University of Washington, Seattle, WA (TOMES CPS™ CD-ROM Version),  
Micromedex, Inc., Englewood, CO.

Prepared By : Product Safety Department  
Date issued : 01/09/2013  
Version Number : 3.1

## SAFETY DATA SHEET

**NALCO ELIMIN-OX™**

### Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : NALCO ELIMIN-OX™

Other means of identification : Not applicable.

Recommended use : OXYGEN SCAVENGER

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : Nalco Company  
1601 W. Diehl Road  
Naperville, Illinois 60563-1198  
USA  
TEL: (630)305-1000

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 05/31/2018

### Section: 2. HAZARDS IDENTIFICATION

#### GHS Classification

Skin sensitization : Category 1

#### GHS Label element

Hazard pictograms :



Signal Word : Warning

Hazard Statements : May cause an allergic skin reaction.

Precautionary Statements : **Prevention:**  
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/ eye protection/ face protection.  
**Response:**  
IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/ attention. Wash contaminated clothing before reuse.  
**Disposal:**  
Dispose of contents/ container to an approved waste disposal plant.

Other hazards : None known.

### Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Pure substance/mixture : Mixture

## SAFETY DATA SHEET

### NALCO ELIMIN-OX™

Chemical Name	CAS-No.	Concentration: (%)
Modified amino compound	Proprietary	5 - 10

#### Section: 4. FIRST AID MEASURES

In case of eye contact	: Rinse with plenty of water. Get medical attention if symptoms occur.
In case of skin contact	: Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.
If swallowed	: Rinse mouth. Get medical attention if symptoms occur.
If inhaled	: Get medical attention if symptoms occur.
Protection of first-aiders	: In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.
Notes to physician	: Treat symptomatically.
Most important symptoms and effects, both acute and delayed	: See Section 11 for more detailed information on health effects and symptoms.

#### Section: 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	: None known.
Specific hazards during firefighting	: Not flammable or combustible.
Hazardous combustion products	: Carbon oxides nitrogen oxides (NOx)
Special protective equipment for firefighters	: Use personal protective equipment.
Specific extinguishing methods	: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

#### Section: 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	: Do not allow contact with soil, surface or ground water.

## SAFETY DATA SHEET

### NALCO ELIMIN-OX™

Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Flush away traces with water.

#### Section: 7. HANDLING AND STORAGE

Advice on safe handling : Do not get in eyes, on skin, or on clothing. Wash hands thoroughly after handling. Use only with adequate ventilation.

Conditions for safe storage : Keep out of reach of children. Keep container tightly closed. Store in suitable labelled containers.

Suitable material : Keep in properly labelled containers.

Unsuitable material : The following compatibility data is suggested based on similar product data and/or industry experience: Shipping and long term storage compatibility with construction materials can vary; we therefore recommend that compatibility is tested prior to use.

#### Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

##### Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

##### Personal protective equipment

Eye protection : Safety glasses

Hand protection : Wear the following personal protective equipment:  
butyl-rubber  
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection : Wear suitable protective clothing.

Respiratory protection : No personal respiratory protective equipment normally required.  
In the case of vapour formation use a respirator with an approved filter.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling.

#### Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid

Colour : colourless

## SAFETY DATA SHEET

### NALCO ELIMIN-OX™

Odour	: odourless
Flash point	: Will not burn: inorganic or water-based product
pH	: 8.5 - 10,(1 %), Method: ASTM E 70
Odour Threshold	: no data available
Melting point/freezing point	: Freezing Point: -2 °C
Initial boiling point and boiling range	: no data available
Evaporation rate	: no data available
Flammability (solid, gas)	: no data available
Upper explosion limit	: no data available
Lower explosion limit	: no data available
Vapour pressure	: 12 mm Hg, (20 °C),
Relative vapour density	: no data available
Relative density	: 1.02, (20 °C),
Density	: 8.5 - 8.6 lb/gal
Water solubility	: completely soluble
Solubility in other solvents	: no data available
Partition coefficient: n-octanol/water	: no data available
Auto-ignition temperature	: no data available
Thermal decomposition	: no data available
Viscosity, dynamic	: 2.9 mPa.s (15.6 °C)
Viscosity, kinematic	: no data available
Molecular weight	: no data available
VOC	: no data available

### Section: 10. STABILITY AND REACTIVITY

Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: At temperatures below 4 °C (40 °F), this product loses its stability and forms precipitates. Once formed, the precipitate cannot be resolubilized and loss of product activity will occur. Storage temperature must be above 58 °F (14 °C) and below 90 °F (32 °C) to prevent crystallization at low temperatures and instability at high temperatures.
Incompatible materials	: None known.
Hazardous decomposition products	: In case of fire, hazardous decomposition products may be produced such as: Carbon oxides

# SAFETY DATA SHEET

**NALCO ELIMIN-OX™**

nitrogen oxides (NOx)

## Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

### Potential Health Effects

Eyes : Health injuries are not known or expected under normal use.

Skin : May cause allergic skin reaction.

Ingestion : Health injuries are not known or expected under normal use.

Inhalation : Health injuries are not known or expected under normal use.

Chronic Exposure : Health injuries are not known or expected under normal use.

### Experience with human exposure

Eye contact : No symptoms known or expected.

Skin contact : Redness, Irritation, Allergic reactions

Ingestion : No symptoms known or expected.

Inhalation : No symptoms known or expected.

### Toxicity

#### Product

Acute oral toxicity : LD50 rat: > 5,000 mg/kg  
Test substance: Product

Acute inhalation toxicity : no data available

Acute dermal toxicity : LD50 rabbit: > 2,000 mg/kg  
Test substance: Product

Skin corrosion/irritation : Species: Rabbit  
Result: 0.2  
Method: Draize Test  
Test substance: Product

Serious eye damage/eye irritation : Species: rabbit  
Result: 0.3  
Method: Draize Test  
Test substance: Product

Respiratory or skin sensitization : no data available

Carcinogenicity : no data available

Reproductive effects : no data available

Germ cell mutagenicity : no data available



## SAFETY DATA SHEET

### NALCO ELIMIN-OX™

Teratogenicity : no data available  
STOT - single exposure : no data available  
STOT - repeated exposure : no data available  
Aspiration toxicity : no data available

### Section: 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

Environmental Effects : This product has no known ecotoxicological effects.

#### Product

Toxicity to fish : LC50 Oncorhynchus mykiss (rainbow trout): 360 mg/l  
Exposure time: 96 hrs  
Test substance: Product  
  
LC50 Lepomis macrochirus (Bluegill sunfish): 190 mg/l  
Exposure time: 96 hrs  
Test substance: Product  
  
LC50 Pimephales promelas (fathead minnow): 400 mg/l  
Exposure time: 96 hrs  
Test substance: Product  
  
NOEC Pimephales promelas (fathead minnow): 100 mg/l  
Exposure time: 96 hrs  
Test substance: Product  
  
Toxicity to daphnia and other aquatic invertebrates : LC50 Daphnia magna (Water flea): 96 mg/l  
Exposure time: 48 hrs  
Test substance: Product  
  
NOEC Daphnia magna (Water flea): 20 mg/l  
Exposure time: 48 hrs  
Test substance: Product  
  
Toxicity to algae : EC50 Skeletonema costatum (marine diatom): 4.4 mg/l  
Exposure time: 72 hrs  
Test substance: Active Substance

#### Components

Toxicity to bacteria : Modified amino compound  
230 mg/l

#### Components

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : Modified amino compound  
NOEC: 0.98 mg/l  
Exposure time: 7 d

#### Persistence and degradability

## SAFETY DATA SHEET

### NALCO ELIMIN-OX™

The organic portion of this preparation is expected to be readily biodegradable.

Chemical Oxygen Demand (COD): 24,000 mg/l

#### Mobility

The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models.

If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages;

Air	: <5%
Water	: 30 - 50%
Soil	: 50 - 70%

The portion in water is expected to be soluble or dispersible.

#### Bioaccumulative potential

This preparation or material is not expected to bioaccumulate.

#### Other information

no data available

### Section: 13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it is not a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261, since it does not have the characteristics of Subpart C, nor is it listed under Subpart D.

Disposal methods : Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

### Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

The presence of an RQ component (Reportable Quantity for U.S. DOT) in this product causes it to be regulated with an additional description of RQ for road, or as Environmentally hazardous for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

#### Land transport (DOT)

Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Technical name(s)	: Hydrazine
UN/ID No.	: UN 3082

## SAFETY DATA SHEET

### NALCO ELIMIN-OX™

Transport hazard class(es) : 9  
Packing group : III  
Reportable Quantity (per package) : 10,000 lbs  
RQ Component : Hydrazine

#### Air transport (IATA)

Proper shipping name : PRODUCT IS NOT REGULATED DURING TRANSPORTATION

#### Sea transport (IMDG/IMO)

Proper shipping name : PRODUCT IS NOT REGULATED DURING TRANSPORTATION

### Section: 15. REGULATORY INFORMATION

**TSCA list** : No substances are subject to a Significant New Use Rule.  
No substances are subject to TSCA 12(b) export notification requirements.

**SARA 311/312 Hazards** : Acute Health Hazard

**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### California Prop 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

### INTERNATIONAL CHEMICAL CONTROL LAWS :

#### United States TSCA Inventory

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

#### Australia. Industrial Chemical (Notification and Assessment) Act

All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

#### Canadian Domestic Substances List (DSL)

The substance(s) in this preparation are included in or exempted from the Domestic Substance List (DSL).

#### Japan. ENCS - Existing and New Chemical Substances Inventory

All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Existing and New Chemical Substances list (ENCS).

#### Korea. Korean Existing Chemicals Inventory (KECI)

All substances in this product comply with the Chemical Control Act (CCA) and are listed on the Existing Chemicals List (ECL)

#### Philippines Inventory of Chemicals and Chemical Substances (PICCS)

## SAFETY DATA SHEET

### NALCO ELIMIN-OX™

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

#### China Inventory of Existing Chemical Substances

All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

#### New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand

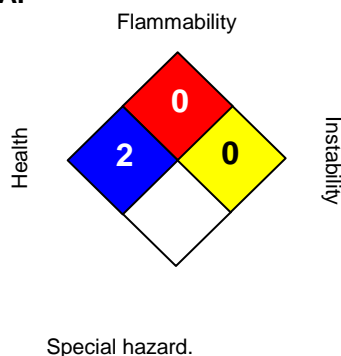
All substances in this product comply with the Hazardous Substances and New Organisms (HSNO) Act 1996, and are listed on or are exempt from the New Zealand Inventory of Chemicals.

#### Taiwan Chemical Substance Inventory

All substances in this product comply with the Taiwan Existing Chemical Substances Inventory (ECSI).

### Section: 16. OTHER INFORMATION

#### NFPA:



#### HMIS III:

HEALTH	2*
FLAMMABILITY	0
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

Revision Date : 05/31/2018  
Version Number : 1.7  
Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. For additional copies of an SDS visit [www.nalco.com](http://www.nalco.com) and request access.

## SAFETY DATA SHEET

EC1304A

### Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : EC1304A

Other means of identification : Not applicable.

Recommended use : CORROSION INHIBITOR

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : Nalco Champion  
11177 S. Stadium Drive  
Sugar Land, Texas 77478  
USA  
TEL: (281) 632-6500

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 05/10/2017

### Section: 2. HAZARDS IDENTIFICATION

#### GHS Classification


Flammable liquids : Category 4

Skin corrosion : Category 1B

Serious eye damage : Category 1

Skin sensitization : Category 1

#### GHS Label element

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : Combustible liquid  
Causes severe skin burns and eye damage.  
May cause an allergic skin reaction.

Precautionary Statements : **Prevention:**  
Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Wear protective gloves/ protective clothing/ eye protection/ face protection.  
**Response:**  
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.

# SAFETY DATA SHEET

EC1304A

**Storage:**

Store in a well-ventilated place.

**Disposal:**

Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

- : The headspace of containers and manufacturing equipment containing this product may accumulate hydrogen sulfide vapors. Hydrogen sulfide is a toxic and flammable gas that can be harmful or fatal if inhaled. Before opening containers and using this product, attach and wear a hydrogen sulfide (H<sub>2</sub>S) monitor in good working condition. Avoid breathing vapors from the headspace of newly opened containers.

## Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Pure substance/mixture : Mixture

Chemical Name	CAS-No.	Concentration: (%)
Imidazoline Salts	Proprietary	5 - 10
Quaternary ammonium compound	Proprietary	1 - 5
Thioglycolic Acid	68-11-1	1 - 5

## Section: 4. FIRST AID MEASURES

- In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
- In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.
- If swallowed : Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- If inhaled : Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.
- Protection of first-aiders : In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.
- Notes to physician : Treat symptomatically.
- Most important symptoms and effects, both acute and delayed : See Section 11 for more detailed information on health effects and symptoms.

## Section: 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Foam  
Carbon dioxide  
Dry powder  
Other extinguishing agent suitable for Class B fires



## SAFETY DATA SHEET

**EC1304A**

For large fires, use water spray or fog, thoroughly drenching the burning material.

Unsuitable extinguishing media : None known.

Specific hazards during firefighting : Fire Hazard  
Keep away from heat and sources of ignition.  
Flash back possible over considerable distance.

Hazardous combustion products : Decomposition products may include the following materials: Carbon oxides nitrogen oxides (NOx) Sulphur oxides Hydrogen chloride Hydrogen sulfide (H<sub>2</sub>S)

Special protective equipment for firefighters : Use personal protective equipment.

Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

### Section: 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : A respirator suitable for H<sub>2</sub>S may be necessary in the event of a spill. Cover spilled material with a H<sub>2</sub>S scavenger if available (Hydrogen peroxide, Triazine, Glyoxal). Ensure adequate ventilation. Remove all sources of ignition. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Do not allow contact with soil, surface or ground water.

Methods and materials for containment and cleaning up : Eliminate all ignition sources if safe to do so. Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Flush away traces with water.

### Section: 7. HANDLING AND STORAGE

Advice on safe handling : Toxic hydrogen sulfide gas may accumulate in the headspace of containers during storage. Containers should be opened cautiously and only in well ventilated areas. Avoid contact with skin and eyes. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Do not ingest. Keep away from fire, sparks and heated surfaces. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Wash hands thoroughly after handling. Use only with adequate ventilation.

Conditions for safe storage : Keep away from heat and sources of ignition. Keep in a cool, well-ventilated place. Keep away from oxidizing agents. Keep out of reach of children. Keep container tightly closed. Store in suitable labelled containers. Do not store at

## SAFETY DATA SHEET

**EC1304A**

elevated temperature. Avoid direct sunlight. A component of this product may degrade leading to the production of hydrogen sulfide (H<sub>2</sub>S).

Suitable material : Keep in properly labelled containers.

Unsuitable material : not determined

### Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Form of exposure	Permissible concentration	Basis
Thioglycolic Acid	68-11-1	TWA	1 ppm	ACGIH
		TWA	1 ppm 4 mg/m <sup>3</sup>	NIOSH REL

Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

#### Personal protective equipment

Eye protection : Safety goggles  
Face-shield

Hand protection : Wear the following personal protective equipment:  
Standard glove type.  
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection : Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing

Respiratory protection : Before opening containers and using this product, attach and wear a hydrogen sulfide (H<sub>2</sub>S) monitor in good working condition.  
Hydrogen sulfide gas accumulates in the headspace of containers of this product. Respiratory protection is not expected to be necessary in well-ventilated areas. However, if after a thorough hazard assessment respiratory protection is deemed necessary, an appropriate H<sub>2</sub>S respirator must be utilized. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

### Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid

Colour : clear

Odour : Pungent

## SAFETY DATA SHEET

**EC1304A**

Flash point	: 83 °C, Method: ASTM D 93, Pensky-Martens closed cup
pH	: 4,(100 %)
Odour Threshold	: no data available
Melting point/freezing point	: MELTING POINT: 1.51 °C, ASTM D-97
Initial boiling point and boiling range	: no data available
Evaporation rate	: no data available
Flammability (solid, gas)	: no data available
Upper explosion limit	: no data available
Lower explosion limit	: no data available
Vapour pressure	: no data available
Relative vapour density	: no data available
Relative density	: 1.0, (15.6 °C),
Density	: 8.3 lb/gal
Water solubility	: completely soluble
Solubility in other solvents	: no data available
Partition coefficient: n-octanol/water	: no data available
Auto-ignition temperature	: no data available
Thermal decomposition	: no data available
Viscosity, dynamic	: no data available
Viscosity, kinematic	: no data available
Molecular weight	: no data available
VOC	: no data available

### Section: 10. STABILITY AND REACTIVITY

Chemical stability	: A component of this product may degrade leading to the production of hydrogen sulfide (H <sub>2</sub> S).
Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: Strong oxidizing agents
Hazardous decomposition products	: Decomposition products may include the following materials: Carbon oxides nitrogen oxides (NO <sub>x</sub> ) Sulphur oxides Hydrogen chloride Hydrogen sulfide (H <sub>2</sub> S)

# SAFETY DATA SHEET

EC1304A

## Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

### Potential Health Effects

- Eyes : Causes serious eye damage.
- Skin : Toxic in contact with skin. Causes skin irritation. May cause allergic skin reaction.
- Ingestion : Toxic if swallowed. May cause blindness if swallowed.
- Inhalation : Toxic if inhaled. Inhalation may cause central nervous system effects. Causes headache, drowsiness or other effects to the central nervous system.
- Chronic Exposure : May cause damage to organs. May cause damage to organs through prolonged or repeated exposure.

### Experience with human exposure

- Eye contact : Redness, Pain, Corrosion, Irritation
- Skin contact : Redness, Pain, Irritation, Corrosion, Allergic reactions
- Ingestion : Corrosion, Abdominal pain
- Inhalation : Respiratory irritation, Cough

### Toxicity

#### Product

- Acute oral toxicity : Acute toxicity estimate: 2,795 mg/kg
- Acute inhalation toxicity : Acute toxicity estimate: > 40 mg/l  
Exposure time: 4 h
- Acute dermal toxicity : Acute toxicity estimate: > 5,000 mg/kg
- Skin corrosion/irritation : no data available
- Serious eye damage/eye irritation : no data available
- Respiratory or skin sensitization : no data available
- Carcinogenicity : no data available
- Reproductive effects : no data available
- Germ cell mutagenicity : no data available
- Teratogenicity : no data available
- STOT - single exposure : no data available
- STOT - repeated exposure : no data available

# SAFETY DATA SHEET

EC1304A

Aspiration toxicity : no data available

## Section: 12. ECOLOGICAL INFORMATION

### Ecotoxicity

Environmental Effects : Toxic to aquatic life with long lasting effects.

### Product

Toxicity to fish : LC50 Fish: 0.85 mg/l  
Exposure time: 96 hrs  
Test substance: Hazardous component

LC50 Pimephales promelas (fathead minnow): 3.5 mg/l  
Exposure time: 96 hrs  
Test substance: Product

NOEC Pimephales promelas (fathead minnow): 2.5 mg/l  
Exposure time: 96 hrs  
Test substance: Product

Toxicity to daphnia and other aquatic invertebrates : LC50 Ceriodaphnia dubia: 3.4 mg/l  
Exposure time: 48 hrs  
Test substance: Product

EC50 Daphnia magna (Water flea): 0.02 mg/l  
Exposure time: 48 hrs  
Test substance: Hazardous component

NOEC Ceriodaphnia dubia: 2.5 mg/l  
Exposure time: 48 hrs  
Test substance: Product

Toxicity to algae : LC50 Algae: < 1 mg/l  
Exposure time: 72 hrs  
Test substance: Hazardous component

### Components

Toxicity to bacteria : Imidazoline Salts  
175 mg/l

### Persistence and degradability

no data available

### Mobility

The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models.

## SAFETY DATA SHEET

**EC1304A**

If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages;

Air	: <5%
Water	: 30 - 50%
Soil	: 50 - 70%

The portion in water is expected to be soluble or dispersible.

### Bioaccumulative potential

Component substances have a low potential to bioconcentrate.

### Other information

no data available

## Section: 13. DISPOSAL CONSIDERATIONS

The information presented only applies to the material as supplied. The classification or waste code may not apply if the material has been used or otherwise contaminated. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated at the time of disposal to determine the proper waste identification and disposal methods in compliance with applicable regulations.

Disposal methods	: The product should not be allowed to enter drains, water courses or the soil. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.
------------------	--

Disposal considerations	: Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.
-------------------------	--

## Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

### Land transport (DOT)

Proper shipping name	: CORROSIVE LIQUID, N.O.S.
Technical name(s)	: Quaternary ammonium compound, Thioglycolic Acid
UN/ID No.	: UN 1760
Transport hazard class(es)	: 8
Packing group	: III

### Air transport (IATA)

Proper shipping name	: CORROSIVE LIQUID, N.O.S.
Technical name(s)	: Quaternary ammonium compound, Thioglycolic Acid
UN/ID No.	: UN 1760
Transport hazard class(es)	: 8
Packing group	: III

### Sea transport (IMDG/IMO)

## SAFETY DATA SHEET

**EC1304A**

Proper shipping name : CORROSIVE LIQUID, N.O.S.  
Technical name(s) : Quaternary ammonium compound, Thioglycolic Acid  
UN/ID No. : UN 1760  
Transport hazard class(es) : 8  
Packing group : III

\*Marine pollutant : Quaternary ammonium compound, Thioglycolic Acid

\*Note: This product is regulated as a Marine Pollutant when shipped by Rail, Highway (in bulk quantities), or Air (if no other hazard class applies), and when shipped by water in all quantities.

### Section: 15. REGULATORY INFORMATION

**TSCA list** : No substances are subject to a Significant New Use Rule.  
No substances are subject to TSCA 12(b) export notification requirements.

#### **EPCRA - Emergency Planning and Community Right-to-Know Act**

##### **CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

##### **SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Fire Hazard  
Acute Health Hazard

**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### **California Prop 65**

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Methanol

67-56-1

### **INTERNATIONAL CHEMICAL CONTROL LAWS :**

#### **United States TSCA Inventory**

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

#### **Australia. Industrial Chemical (Notification and Assessment) Act**

All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

#### **Canadian Domestic Substances List (DSL)**

The substances in this preparation are listed on the Domestic Substances List (DSL), are exempt, or have been reported in accordance with the New Substances Notification Regulations.

#### **Japan. ENCS - Existing and New Chemical Substances Inventory**



## SAFETY DATA SHEET

**EC1304A**

All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Existing and New Chemical Substances list (ENCS).

### **Korea. Korean Existing Chemicals Inventory (KECI)**

All substances in this product comply with the Chemical Control Act (CCA) and are listed on the Existing Chemicals List (ECL)

### **Philippines Inventory of Chemicals and Chemical Substances (PICCS)**

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

### **China Inventory of Existing Chemical Substances**

All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

### **New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand**

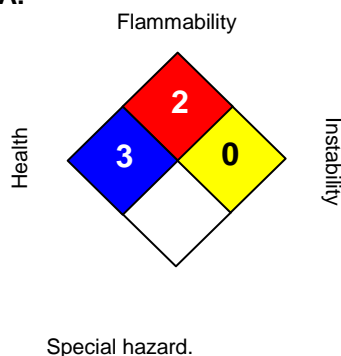
All substances in this product comply with the Hazardous Substances and New Organisms (HSNO) Act 1996, and are listed on or are exempt from the New Zealand Inventory of Chemicals.

### **Taiwan Chemical Substance Inventory**

not determined

## **Section: 16. OTHER INFORMATION**

### **NFPA:**



### **HMIS III:**

<b>HEALTH</b>	<b>3*</b>
<b>FLAMMABILITY</b>	<b>2</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

Revision Date : 05/10/2017  
Version Number : 1.3  
Prepared By : Regulatory Affairs

**REVISED INFORMATION:** Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. For additional copies of an SDS visit [www.nalco.com](http://www.nalco.com) and request access.



Chalk Cliff Limited

[Go to Section](#)

Nalco(R) 7408

[NALCO COMPANY](#)

CAS:

Site Number:

## Identification

[Edit](#)

Emergency Number: 800-462-5378

SiteHawk ID: 1605956

SDS Revision Date : 07/16/2010 (MM/DD/YYYY)

Start Date :

Product Code:

## Material Identifiers

## Synonyms

[Edit](#)

Name

Nalco 7408

Language Region

English

## GHS - Agency Hazard Classifications

[Edit](#)

GHS Agency	Pictograms	Signal Word	Hazard Classifications	Hazard Statements	Precautionary Statements
No records to display.					

## EU DSD/DPD Hazard Classifications

[Edit](#)

## Symbols

There are currently no EU Symbols selected for this material.

## Hazard Classifications

There are currently no Hazard Classifications selected for this material.

## Risk Phrases

There are currently no Risk Phrases selected for this material.

## Safety Phrases

There are currently no Safety Phrases selected for this material.

## WHMIS Hazard Classifications

[Edit](#)

## ANSI Hazard Classifications

[Edit](#)

Signal Word:

Statement of Hazard:

Precautionary Measures:

## Health Hazards

[Edit](#)Health Hazards

Irritant to: the respiratory system and mucous membrane

Skin Sensitizer

Target Organs

Lungs and/or Respiratory System

## Physical Hazards

[Edit](#)

None Listed

## Route of Entry

[Edit](#)

## Ingredients

[Edit](#)

Ingredient Name	CAS	Concentration
Sodium bisulfite	7631-90-5	= 30 % To = 60 %
Water	7732-18-5	Concentration Not Specified

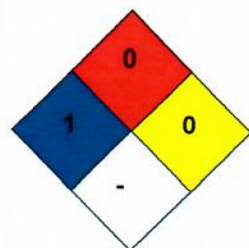
## Physical Properties

[Edit](#)Physical Form: LiquidPhysical Description: Yellow liquid with pungent odor.Odor Threshold: Not AvailableBoiling Point: =219 °F (=103.8888889 °C)Melting Point / Freezing Point: =34 °F (=1.1111111 °C)pH: =4.1Specific Gravity: = 1.37 Water = 1Density: = 11.4 lbs/galCalculated Density: = 11.4 lbs/galBulk Density: = 11.4 lb(s)/ft³Water Solubility: SolubleViscosity: = 2.8 Centipoise (cPs, cP) or mPas 77F (25C)Vapor Pressure: = 32 mmHg/torr @77 °F (25 °C)Vapor Density: = 2.2 Air = 1Evaporation Rate: Not AvailableVOC (Wt.): Not AvailableVOC (Vol.): Not AvailableVOC (Unspecified): = 0 %Volatiles (Wt.): Not AvailableVolatiles (Vol.): Not AvailableVolatiles (Unspecified): Not AvailableFlash Point: Not Available Test Method: Not AvailableAutoignition: Not AvailableUEL: Not AvailableLEL: Not AvailableHalf-Life: Not AvailableOctanol/Water partition coefficient: Not AvailableCoefficient of water/oil distribution: Not AvailableBioaccumulation Factor (BAF): Not AvailableBioconcentration Factor (BCF): Not Available

## NFPA/HMIS Ratings

[Edit](#)

## NFPA Ratings



Flammability

Health

Instability

Special

dash (-) indicates No Data Available or No Suggestions  
 asterik (\*) indicates Chronic (long-term) health effects may result from repeated overexposure  
 slash (/) indicates Chronic was not checked

## HMIS Ratings

HMIS 8		
HEALTH	/	2
FLAMMABILITY		0
PHYSICAL HAZARD		0
Personal Protection	-	

dash (-) indicates No Data Available or No Suggestions  
 asterik (\*) indicates Chronic (long-term) health effects may result from repeated overexposure  
 slash (/) indicates Chronic was not checked

## Rating Definitions

- 4 Severe Hazard
- 3 Serious Hazard
- 2 Moderate Hazard
- 1 Slight Hazard
- 0 Minimal Hazard

Store Above Temperature: Not Available  
 Store Below Temperature: Not Available

## Personal Protective Equipment

[Edit](#)

## Transportation

[Edit](#)

Agency	Shipping Name	UN Number	Class/Label Code	Packing Group	Marine Pollutant
DOT	Bisulphites, Aqueous Solution, N.O.S. (Sodium Bisulphite)	UN2693	8	III	
IATA/ICAO	Bisulphites, Aqueous Solution, N.O.S. (Sodium Bisulphite)	UN2693	8	III	
IMO/MDG	Bisulphites, Aqueous Solution, N.O.S. (Sodium Bisulphite)	UN2693	8	III	

1 Page size: 10 3 items in 1 pages

## SARA Hazard Categories - Regulation Hazard Classifications

[Edit \(/msds/HazardClassifications.aspx?Edit=true&sectionId=6#SARA\)](#)

## SARA Hazard Categories 1986

Immediate (Acute)

SARA Hazard Categories 2016 values are not indexed by SiteHawk, but are provided by your facility or corporation

## SARA Hazard Categories 2016

## Physical Hazards

None Specified

## Health Hazards

None Specified

## Other SDS Classifications - Regulation Hazard Classifications

[Edit](#)

None Specified

## Regulatory Lists Cross-References

[Edit](#)[Load Report](#)



## Chemical Areas

[Edit](#)[View All](#) [Expand All](#) Search

Search

## Material Use

[Edit](#)

## Material/Document Sensitivity

[Edit](#)

Proprietary

Internal: No

External: No

Limited Indexing: No

Material Status: Active

## Chemical Categories

[Edit](#)


No Chemical Categories are currently associated to this material.

## Additional Properties

[Edit](#)

## Additional SDS

[Edit](#)

Display Name	Description	Revision Date (MM/DD/YYYY)	Locale
No items to display 			

## Attachments

[Edit](#)

Display Name	Description
No items to display 	

## Notes

[Edit](#)



Chalk Cliff Limited



Vitec® 4000

[AVISTA TECHNOLOGIES](#)

CAS:

Site Number:

[Go to Section](#)

## Identification

[Edit](#)

Emergency Number: 1-800-424-9300

SiteHawk ID: 1605936

SDS Revision Date : 10/07/2016 (MM/DD/YYYY)

GHS Document

Start Date :

Product Code:

## Material Identifiers

## Synonyms

[Edit](#)

Name

Organic Acid, Terpolymer

Vitec 4000

Language Region

English (United States)

English (United States)

## GHS - Agency Hazard Classifications

[Edit](#)

GHS Agency	Pictograms	Signal Word	Hazard Classifications	Hazard Statements	Precautionary Statements
EU CLP		WARNING	Acute Toxicity Oral 4, Eye Mild Irritation 2B, Specific Target Organ Toxicity Repeated Exposure 2	H315+H320: Causes skin and eye irritation H302: Harmful if swallowed H312: Harmful in contact with skin H373: May cause damage to organs through prolonged or repeated exposure.	P101; P102; P103; P271; P281; P301+P312; P302+P352; P337+P313; P404
OSHA HCS 2012		WARNING	Eye Mild Irritation 2B, Specific Target Organ Toxicity Repeated Exposure 2, Acute Toxicity Oral 4	H315+H320: Causes skin and eye irritation H302: Harmful if swallowed H312: Harmful in contact with skin H373: May cause damage to organs through prolonged or repeated exposure.	P101; P102; P103; P271; P281; P301+P312; P302+P352; P337+P313; P404

## EU DSD/DPD Hazard Classifications

[Edit](#)

## Symbols



Harmful (Xn)

## Hazard Classifications

Harmful

## Risk Phrases

There are currently no Risk Phrases selected for this material.

**Safety Phrases**

There are currently no Safety Phrases selected for this material.

**WHMIS Hazard Classifications**[Edit](#)

Class E - Corrosive Materials

**ANSI Hazard Classifications**[Edit](#)

Signal Word:

Statement of Hazard:

Precautionary Measures:

**Health Hazards**[Edit](#)Health Hazards

Irritant to: Skin, Eye

Target Organs

Eyes

Skin

Gastrointestinal

**Physical Hazards**[Edit](#)

None Listed

**Route of Entry**[Edit](#)**Ingredients**[Edit](#)

Ingredient Name

CAS

Concentration

Water

Balance

Acrylic polymer

= 10 %wt To = 20 %wt

Chelate agent

= 1 %wt To = 10 %wt

**Physical Properties**[Edit](#)

Physical Form: Liquid

VOC (Wt.): Not Available

Physical Description: Amber to pale yellow liquid.

VOC (Vol.): Not Available

Odor Threshold: Not Available

VOC (Unspecified): Not Available

Boiling Point: >=100 °F (>=37.777778 °C)

Volatiles (Wt.): Not Available

Melting Point / Freezing Point: Not Available

Volatiles (Vol.): Not Available

pH: TO4.5 - 6.5

Volatiles (Unspecified): Not Available

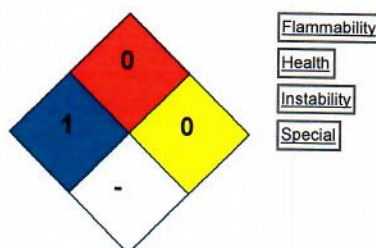


Specific Gravity: TO 1.1 - 1.2 Water = 1Density: Not AvailableCalculated Density: TO 9.17994 - 10.0145 lbs/galBulk Density: Not AvailableWater Solubility: SolubleViscosity: Not AvailableVapor Pressure: = 18 mmHg/torr @20 °C (68 °F)Vapor Density: = 1 Water = 1Evaporation Rate: =1 (Xylene = 1)Flash Point: Not Available Test Method: Not AvailableAutoignition: Not AvailableUEL: Not AvailableLEL: Not AvailableHalf-Life: Not AvailableOctanol/Water partition coefficient: Not AvailableCoefficient of water/oil distribution: Not AvailableBioaccumulation Factor (BAF): Not AvailableBioconcentration Factor (BCF): Not Available

## NFPA/HMIS Ratings

[Edit](#)

## NFPA Ratings



dash (-) indicates No Data Available or No Suggestions  
 asterik (\*) indicates Chronic (long-term) health effects may result from repeated overexposure  
 slash (/) indicates Chronic was not checked

## HMIS Ratings



dash (-) indicates No Data Available or No Suggestions  
 asterik (\*) indicates Chronic (long-term) health effects may result from repeated overexposure  
 slash (/) indicates Chronic was not checked

## Rating Definitions

- 4 Severe Hazard
- 3 Serious Hazard
- 2 Moderate Hazard
- 1 Slight Hazard
- 0 Minimal Hazard

Store Above Temperature: Not Available  
 Store Below Temperature: Not Available

## Personal Protective Equipment

[Edit](#)

## Transportation

[Edit](#)

No Transportation record available

## SARA Hazard Categories - Regulation Hazard Classifications

[Edit \(/msds/HazardClassifications.aspx?Edit=true&sectionId=6#SARA\)](#)

## SARA Hazard Categories 1986

Immediate (Acute)

SARA Hazard Categories 2016 values are not indexed by SiteHawk, but are provided by your facility or corporation

## SARA Hazard Categories 2016

## Physical Hazards

None Specified

## Health Hazards

None Specified

## Other SDS Classifications - Regulation Hazard Classifications

[Edit](#)

None Specified

## Regulatory Lists Cross-References

[Edit](#)[Load Report](#)

## Chemical Areas

[Edit](#)[View All](#) [Expand All](#) Search

Search

## Material Use

[Edit](#)

## Material/Document Sensitivity

[Edit](#)

Proprietary

Internal: No

External: No

Limited Indexing: No

Material Status: Active

## Chemical Categories

[Edit](#)

No Chemical Categories are currently associated to this material.

## Additional Properties

[Edit](#)


## Additional SDS

[Edit](#)

Display Name	Description	Revision Date (MM/DD/YYYY)	Locale
No items to display 			

## Attachments

[Edit](#)

Display Name	Description
No items to display 	

## Notes

[Edit](#)



Chalk Cliff Limited

Enter material names, numbers, manufacturers etc.

[Go to Section](#)

Hydrochloric Acid, 20° or 22° Baume

[REAGENT CHEMICAL & RESEARCH, INC.](#)

CAS: 7647-01-0

Site Number:

## Identification

[Edit](#)

Emergency Number: 1-409-899-3400

SiteHawk ID: 490

SDS Revision Date : 11/01/2016 (MM/DD/YYYY)

GHS Document

Start Date :

Product Code:

## Material Identifiers

## Synonyms

[Edit](#)

Name

Language Region

HCl

English

Hydrochloric Acid

English

Hydrochloric Acid Solution



English

Muriatic Acid

English

## GHS - Agency Hazard Classifications

[Edit](#)

GHS Agency	Pictograms	Signal Word	Hazard Classifications	Hazard Statements	Precautionary Statements
GHS-UN/Unspecified	 	DANGER	Corrosive to Metals 1, Serious Eye Damage 1, Skin Corrosion 1B, Specific Target Organ Toxicity Repeated Exposure 2, Specific Target Organ Toxicity Single Exposure 2, Respiratory Sensitization 1	H314: Causes severe skin burns and eye damage. H290: May be corrosive to metals H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled H371: May cause damage to organs (Respiratory System) (Inhalation) H373: May cause damage to organs (Respiratory System) through prolonged or repeated exposure	P234; P260; P264; P270; P280; P285; P301+P330+P331; P303+P361+P353; P304+P340; P305+P351+P338; P321; P363; P390; P405; P406; ; P501

## EU DSD/DPD Hazard Classifications

[Edit](#)

## Symbols



Corrosive (C)

## Hazard Classifications

Corrosive

## Risk Phrases



**R37/38** Irritating to respiratory system and skin.  
**R41** Risk of serious damage to eyes.  
**R23/24/25** Toxic by inhalation, in contact with skin and if swallowed.

**Safety Phrases**

**S53** Avoid exposure - obtain special instructions before use.  
**S61** Avoid release to the environment. Refer to special instructions/safety data sheets.  
**S45** In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).  
**S36/37** Wear suitable protective clothing and gloves.

**WHMIS Hazard Classifications**[Edit](#)**ANSI Hazard Classifications**[Edit](#)

Signal Word:

Statement of Hazard:

Precautionary Measures:

**Health Hazards**[Edit](#)Health Hazards**Corrosive to: Skin, Eye****Respiratory Sensitizer**Target Organs None Listed**Physical Hazards**[Edit](#)

None Listed

**Route of Entry**[Edit](#)**Ingredients**[Edit](#)

Ingredient Name	CAS	Concentration
Water	7732-18-5	= 63 % To = 74 %
Hydrogen chloride	7647-01-0	= 26 % To = 37 %

**Physical Properties**[Edit](#)Physical Form: LiquidVOC (Wt.): Not AvailablePhysical Description: Clear slightly yellow liquid with sharp pungent odorVOC (Vol.): Not AvailableOdor Threshold: =.25 - 10 ppmVOC (Unspecified): Not AvailableBoiling Point: =230 °F (=110 °C)Volatiles (Wt.): Not Available

Melting Point / Freezing Point: -0.12 °F TO -63 (-17.844444 °C TO -52.777778)

pH: <1

Specific Gravity: TO 1.13 - 1.19 Water = 1

Density: TO 9.48 - 9.61 lbs/gal

Calculated Density: TO 9.4355 - 9.9365 lbs/gal

Bulk Density: Not Available

Water Solubility: Miscible

Viscosity: = 2.3 Centipoise (cPs, cP) or mPas 15C (59F)

Vapor Pressure: TO 50 To 60 mmHg/torr

Vapor Density: Not Available

Evaporation Rate: Not Available

Volatiles (Vol.): Not Available

Volatiles (Unspecified): Not Available

Flash Point: Not Available Test Method: Not Available

Autoignition: Not Available

UEL: Not Available

LEL: Not Available

Half-Life: Not Available

Octanol/Water partition coefficient: Not Available

Coefficient of water/oil distribution: Not Available

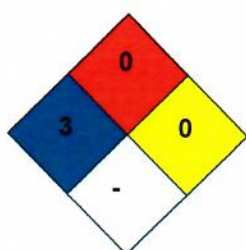
Bioaccumulation Factor (BAF): Not Available

Bioconcentration Factor (BCF): Not Available

## NFPA/HMIS Ratings

[Edit](#)

### NFPA Ratings



Flammability

Health

Instability

Special

dash (-) indicates No Data Available or No Suggestions  
asterisk (\*) indicates Chronic (long-term) health effects may result from repeated overexposure  
slash (/) indicates Chronic was not checked

### HMIS Ratings



dash (-) indicates No Data Available or No Suggestions  
asterisk (\*) indicates Chronic (long-term) health effects may result from repeated overexposure  
slash (/) indicates Chronic was not checked

### Rating Definitions

- 4 Severe Hazard
- 3 Serious Hazard
- 2 Moderate Hazard
- 1 Slight Hazard
- 0 Minimal Hazard

Store Above Temperature: Not Available

Store Below Temperature: Not Available

## Personal Protective Equipment

[Edit](#)

X

## Transportation

[Edit](#)

Agency	Shipping Name	UN Number	Class/Label Code	Packing Group	Marine Pollutant
DOT	Hydrochloric acid	UN1789	8	II	
TDG	Hydrochloric acid	UN1789	8	II	

1 Page size: 10 2 items in 1 pages

## SARA Hazard Categories - Regulation Hazard Classifications

[Edit \(/msds/HazardClassifications.aspx?Edit=true&sectionId=6#SARA\)](#)

### SARA Hazard Categories 1986

None Specified

SARA Hazard Categories 2016 values are not indexed by SiteHawk, but are provided by your facility or corporation

### SARA Hazard Categories 2016

**Physical Hazards**

None Specified

**Health Hazards**

None Specified

**Other SDS Classifications - Regulation Hazard Classifications**[Edit](#)

None Specified

**Regulatory Lists Cross-References**[Edit](#)[Load Report](#)**Chemical Areas**[Edit](#)[View All](#) [Expand All](#) **Material Use**[Edit](#)**Material/Document Sensitivity**[Edit](#)

Proprietary

Internal: No

External: No

Limited Indexing: No

Material Status: Active

**Chemical Categories**[Edit](#)

No Chemical Categories are currently associated to this material.

**Additional Properties**[Edit](#)**Additional SDS**[Edit](#)

Display Name

Description

Revision Date  
(MM/DD/YYYY)

Locale

◀ ◻ ▶

0

10 ▼

items per page

No items to display

**Attachments**[Edit](#)

Display Name

Description

◀ ◻ ▶

0

10 ▼

items per page

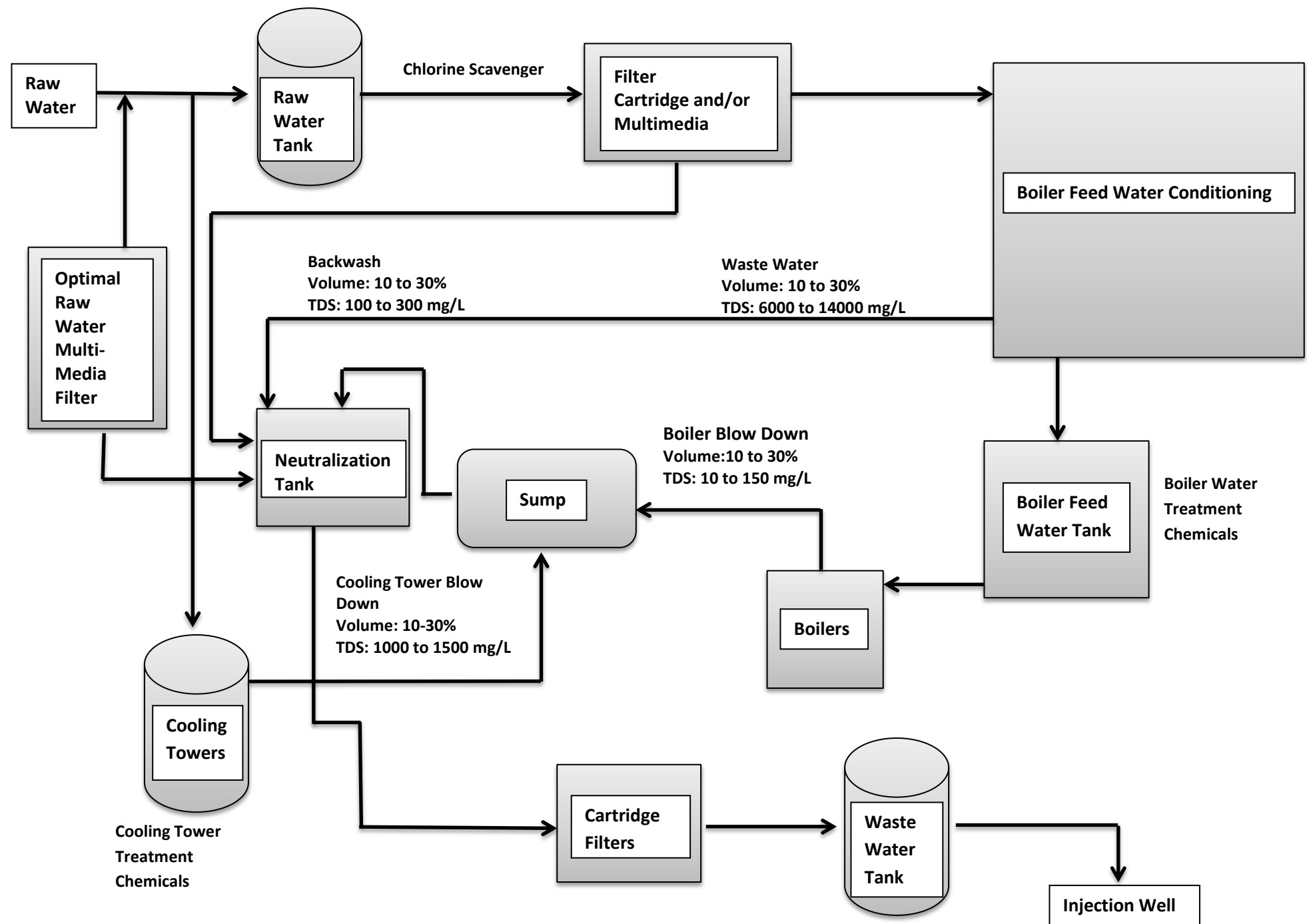
No items to display

**Notes**[Edit](#)

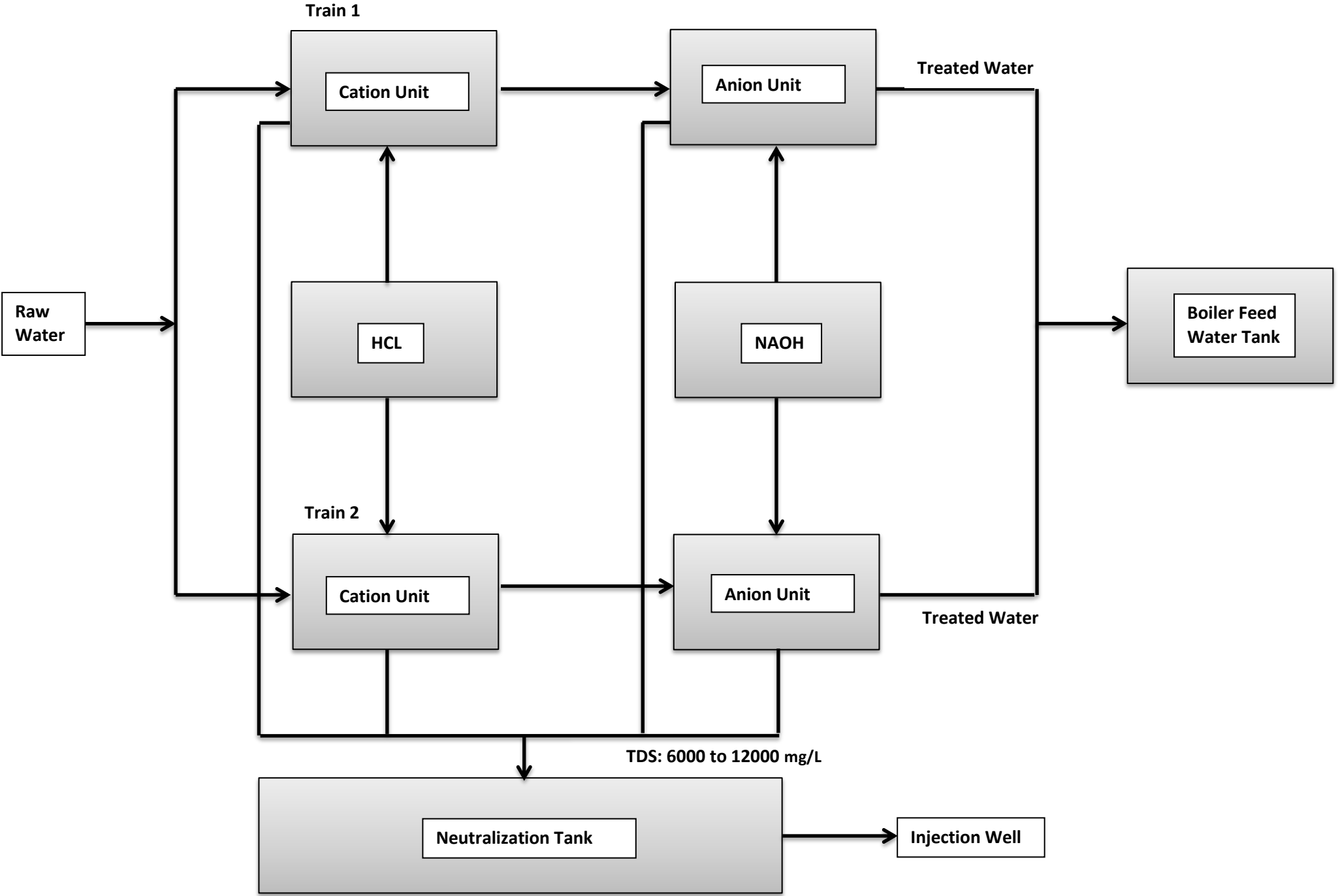
**Exhibit U-2**  
**Plant Schematic Water Treatment Train**



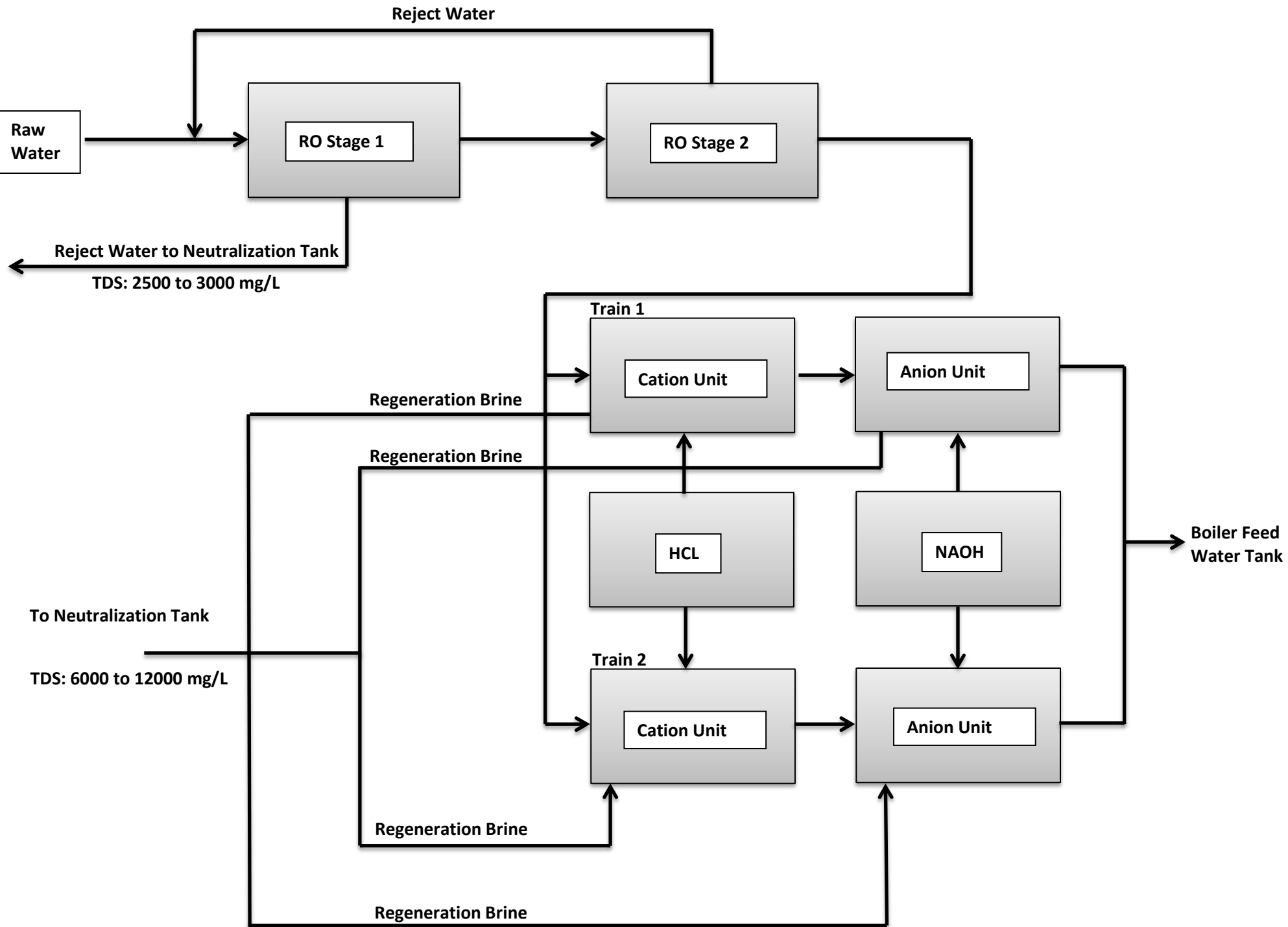
# INJECTATE SOURCE FLOW DIAGRAM



BOILER FEED WATER CONDITIONING – Bear Mountain, Live Oak, Badger Creek



BOILER FEED WATER CONDITIONING – Chalk Cliff, McKittrick



# BOILER FEED WATER CONDITIONING – Three Sisters

TDS 14,000 mg/l  
6000 gallons is the total annual brine  
volume from all Three Sisters.

